



# Miza company for Import and Export.

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## Quotation of car license plate production line

### 1, Description of goods

One set of car license plate production line as requirements:

### 2, Detail price of each equipment

Name	Picture	Total FOB Price (USD)
Car license plate punching line (decoiler+straightener+aluminum heating machine+laminating machine+punch press+recoiler)		41000
Word pressing machine		6500
Hot printing machine		4500
Total		52000



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WHOLE LINE VIEWING



DECOILER AND STRAIGHTENRE



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HEATING MACHINE

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LIMANATING MACHINE



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**PUNCHING MACHINE**



**PUNCHING MOULDS**



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RECOILER



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PRODUCT



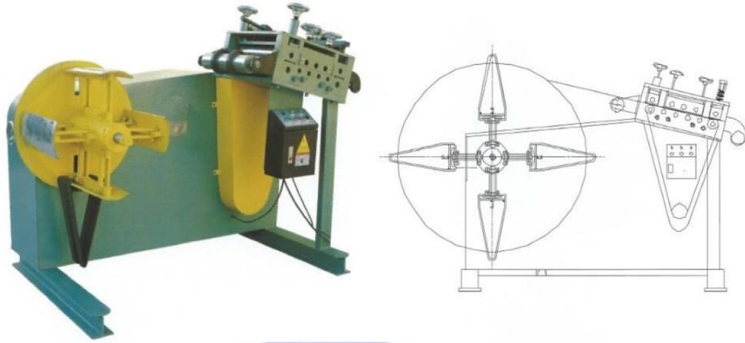
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## (1) High Accuracy Decoiler & Straightener



Feature:

1. Decoiler and straightener two in one style can save installation space, lower transition procedure.
2. The Decoiler and straightener are controlled separately by independent electricity boxes.
3. Straightener adopts the cardan joint and gear transmission.
4. The straightening gear adopts the dial indicator and is able to find out the leveling up point rapidly.
5. The additional back pressure wheel enables the straightening result much better.
6. The additional lubrication system prolonged the machine life span.

<b>Product Name</b>	High Accuracy Decoiler & Straightener	<b>The Widest Range</b>	300mm
<b>Material Thickness</b>	0.2-1.5mm	<b>Coil Stock Outer Diameter</b>	1300mm
<b>Coil Stock Inner Diameter</b>	450-530mm	<b>The Maximum Weight of Coil Stock</b>	1000kg
<b>Expansion Style</b>	Automatic Hydraulic Pressing	<b>Speed</b>	0-15m/min
<b>Voltage</b>	380V	<b>Power</b>	2.2KW



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### (2) Heating Machine

Product Name	Heating Machine	Temperature	0-200 Degree
Voltage	380V	Power	4KW

### (3) Automatic Film Laminating Machine

Product Name	Automatic Film Laminating Machine	The Maximum Width	400mm
Speed	0-15m/min	Voltage	380V
Power	0.75KW	Coil Stock Fixed Type	Pneumatic

### (4) Servo Feeder



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#### 1. High-precision Feeding

Aiming at the arrival of hi-tech industry, it is controlled by computer closed-circuit feed back system, so that the precision can maintain within 0.03mm.

#### 2. Phase-style Feeding Function

It can input 20 groups of different feeding length, each group provides punching for 999 times to satisfy the processing and production of special products (option).

#### 3. Manual Model



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It can input 3 phases manual speed, which can let users operate more easily and feed material more accurately.

4. High-efficiency Release Device

It can set up release angle quickly, only match cam signal of and adjusted feed thickness can be done.

5. Feeding Length Setting

Input feed length on the controller panel directly.

6. Feeding Unit

The roll adopts middle-hollow style. Being light and with low inertia for electroplate.

The surface hardness HRC60C and hard chrome plated.

Product Name	Servo Feeder	Model	300A
Stock Width	300mm	Stock Thickness	0.15-3.0mm
Material Feeding Length	9999.99mm	Speed	30m/min
Power of Main Motor	2KW		



شركة ميزة للإستيراد والتصدير  
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## (5) Punching Machine



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<b>Product Name</b>	Punching Machine	<b>MODEL</b>	JH21-60
<b>Nominal Pressure on Sliding Block</b>	600 KN	<b>Nominal Pressure Stroke Sp</b>	5 mm
<b>Slide Stroke</b>	160 mm	<b>Stroke Frequency</b>	Fixed 60s.p.m Variable 40-60s.p.m
<b>Die Height</b>	320 mm	<b>Die Height Adjustment</b>	80 mm
<b>Slider Bottom Size</b>	L.R 540 mm F.B 460 mm	<b>Size of Handle Hole</b>	50 mm
<b>Size of worktable</b>	L.R 950 mm F.B 600 mm	<b>Thickness of Worktable</b>	140 mm
<b>Dimension</b>	L.R 1765 mm F.B 1200 mm H 2725 mm	<b>Anchor Bolts Distance</b>	L.R 1210 mm F.B 920 mm
<b>Main Power of Electric Motor</b>	5.5 KW	<b>Weight</b>	5450 kg

## (6) Damping Material Receiving Machine

<b>Product Name</b>	Damping Material Receiving Machine	<b>The Widest Range</b>	300mm
<b>Coil Stock Outer Diameter</b>	1400mm	<b>Coil Stock Inner Diameter</b>	450mm-530mm
<b>The Maximum Weight of Coil Stock</b>	500kg	<b>Expansion Style</b>	Manual Operation
<b>Speed</b>	0-15m/min	<b>Voltage/ Power</b>	380V/ 2.2KW

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## (7) Word pressing machine



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Main technical parameter:

Item	Data	Units
Nominal pressure	1000	KN
Maximum hydraulic working pressure	<30	mpa
Allow maximum size of working	580X300X50	mm
Periodic time	2—5	Second
Outside dimension	1300X600X1400	mm
Net weight	900	kg
Any specification are welcome		

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### Hot printing machine



- 1.Power:220V 50Hz
  - 2.Consumption of upper motor:90W
  - 3.Consumption of lower motor:60W
  - 4.Heating Pipe:500W\*4
  - 5.Stamping temperature:0-300 °C
  - 6.Width of stamping:less 300mm
  - 7.Speed:4-5m/min
  - 8.Weight:155kgs
  - 9.Dimensions:940\*800\*900mm
  - 10.Production Capacity: 3000pcs/day
- Print finish immediately,no need wait to dry

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