



## Miza company for Import and Export.

Email: miza\_ly@outlook.com.

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MACHINE MODEL	Injection WEIGHT B SCREW (PS)	Tie Bar Space	QNTY	STANDARD FIXED PUMP INJECTION MOLDING MACHINE
	GRAM	(mm)	SET	USD
HTW600	2903	870x870	1	86200
SHD-250	Hopper Dryer		1	1250
SAL-800G2	Auto loader		1	850
SL-15A	Air chiller 15HP		1	8850
SSB-200	Mixer		1	2150
SG-800F	Crusher		1	7890
			***	***
			6	107190

1. Machine with one size bigger motor system power and high machine base for bucket production

2. The above prices are on the basis of FOB NINGBO

3. MACHINE PAYMENT: 30% DEPOSIT BY T/T, BALANCE AMOUNT BEFORE SHIPMENT

4. DELIVERY TIME: 75 DAYS AFTER RECEIVING THE DEPOSIT

5. The equipment are based on exports standard

6. Installation & debugging : If the situation of COVID-19 is allowed, we can send our engineer for installation and start working if all travel expenses you will pay: air tickets,hotel,visa,food,taxi,ect, we can provide this service at USD100 per day as allowance for our engineer for max 10 days.

7. Packages: Wooden Pallet

8. Valid period for 30 days.

9. Warrenty: Three years





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SPECIFICATION		HTW600		
		A	B	C
<b>INJECTION UNIT</b>				
Screw diameter	mm	90	95	100
Screw L/D ratio	L/D	20	19	18
Shot volume(theoretical)	cm <sup>3</sup>	2863	3190	3534
Injection weight(ps)	g	2605	2903	3216
Injection rate	g/s	552	612	679
Injection pressure	Mpa	184	165	149
Screw pressure	rpm	150		
<b>CLAMPING UNIT</b>				
Clamping force	KN	6000		
Open stroke	mm	870		
Space between tie bars(W×H)	mm	870×870		
Max.Mold height	mm	900		
Min.Mold height	mm	350		
Ejector stroke	mm	250		
Ejector force	KN	150		
<b>OTHERS</b>				
Max.Pump pressure	MPa	16		
Pump motor power	KW	37+37		
Heating power	KW	42.95		
Machine dimension(L×W×H)	m	10.2×2.24×2.71		
Oiltank cubage	L	1100		
Machine weight	T	28		



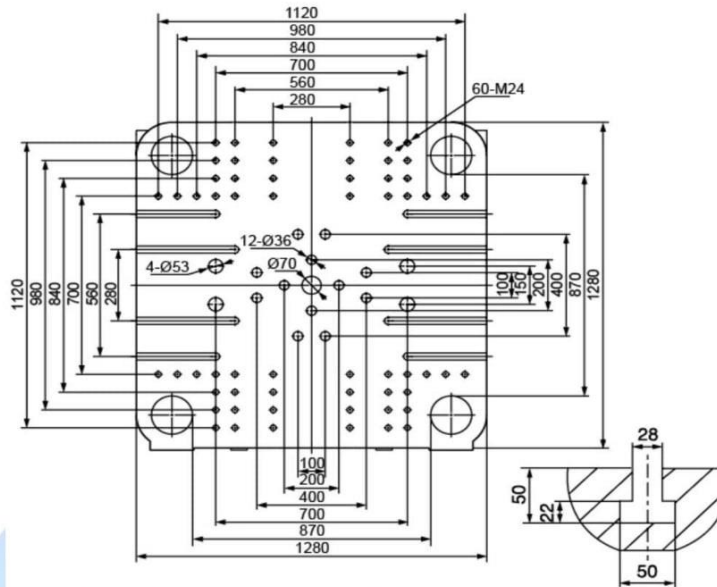
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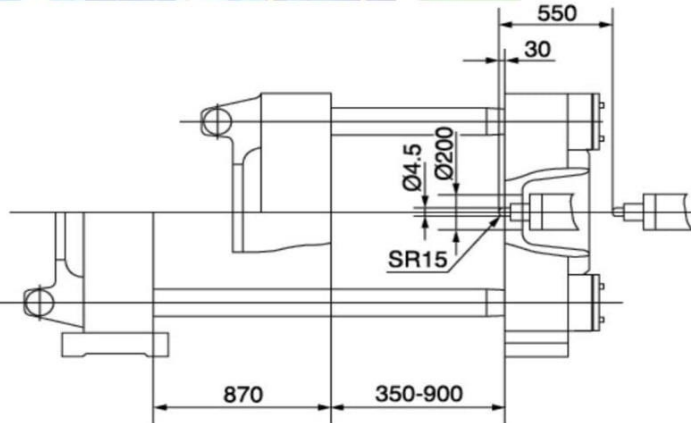
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PLATEN DIMENSION



MOULD DIMENSION

Miza Company



MACHINE DIMENSION

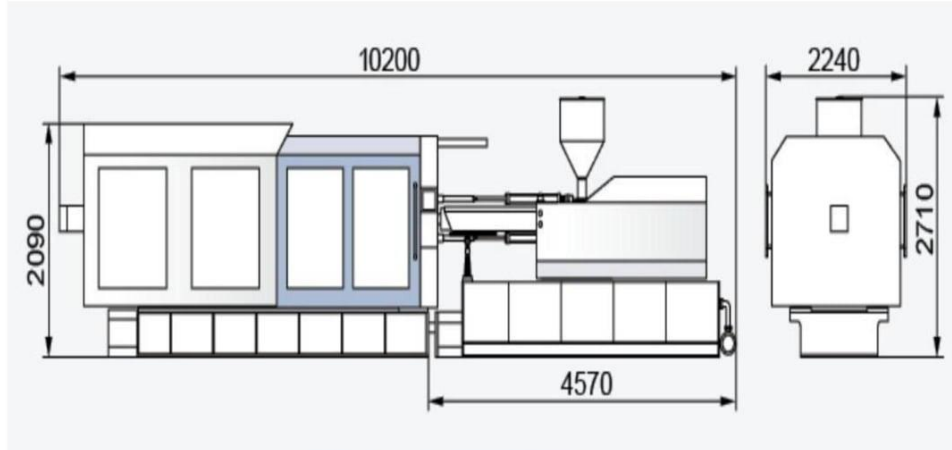


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شركة ميزة للإستيراد والتصدير  
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## 1. Production description

1. Designed by 3D software, structural strength are verified.
2. CNC machine tools for processing, products are of high precision.
3. T slot, threaded holes for mold installation.
4. Hydraulic system with a self sealing oil suction filter and adopted the bypass filter device.
5. Servo system adopted, energy-saving effect of up to 85%.
6. Servo system is made of high quality components. The system robustness is strong, running stability.
7. Timely and effective after-sales service.





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MAIN COMPONENTS				
	Name	Standard		Remarks
		Brand	Country	
ELECTRIC UNIT	Computer	EST	CHINA	STANDARD
	Transducer	GEFRAN/NOVTECH	ITALY/GERMANY	STANDARD
	Air switch	SCHNERDER	FRANCE	STANDARD
	Limited switch	HONEYWELL / SCHNEIDER	USA / FRANCE	STANDARD
	Proximity Switch	SCHNERDER	FRANCE	STANDARD
	Contector	SCHNEIDER	FRANCE	STANDARD
HYDRAULIC UNITS	Hydraulic motor for plastizing	INTERMOT	ITALY	STANDARD
	Mould adjust motor	DEDON	CHINA	STANDARD
	Fixed pump	VICKERS	USA	STANDARD
	PQ pump	HNC	TAIWAN	STANDARD
	Solinoid valve	VICKERS	USA	STANDARD
	Reserving valve	VICKERS / REXTOTH	USA / GERMANY	STANDARD
	High pressure pipe	GOOD YEAR	USA	STANDARD
	Seals	HALLITE	UK	STANDARD
	Core pulling	HAITAI OEM	2 SETS	STANDARD
	Blowing device	HAITAI OEM	2 SETS VALVES	STANDARD
	Automatic device for adjusting mould	HAITAI OEM	1 SET	STANDARD
	Hydraulic safety device	HAITAI OEM		STANDARD
	SERVO SYSTEM	Servo motor:	PHASE	ITALY
Servo driver:		INNOVANCE	CHINA	JD/ONLY
Gear pump		SUMITOMMO/SUNNY	JAPAN/USA	JD/ONLY
★ 1、 Due to continuous improvements, we reserve the right to amend any aspect of the above specifications without prior notice.				



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## \* CONTROL SYSTEM



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All-digital control system uses dedicated controller, multiple CPU processing

division, a multi-functional automatic fault detection, alarm system, certificates 99 mold of processing procedures, with remote control interface. System is of high stability and responsiveness. System uses color LCD, man made interface for easy operation and with a number of peripheral interfaces.



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### FEATURES

- A variety of text can be switched.
- Manual, semi-automatic and fully automatic mode.
- To provide EUROMAP robot interface.
- Automatic movement monitoring with alarm and fault diagnosis.
- Function of slope setting can set the start and stop of movements, so as ensure the smooth movement

### HYDRAULIC SYSTEM

#### Fast Response, Stable Output

- The manual plug valve hydraulic system make the machine having quick and smooth motion response
- Double proportional valve control pressure and flow
- Hydraulic oil cooling device
- High-performance imported hydraulic unit with optimizing allocation
- The fuel tank has a big opening hole so can be cleaned easily

## Miza Company For Import & Export

Advanced hydraulic system design, through proportional control of pressure, flow achieves rapid multi-level pressure, speed switching, the system configuration is reasonable, stable and reliable. The noise is less than 75 dB. The medium and large machine adopts a two-way cartridge inserted valve system to improve the





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system of flow and speed of response, and makes the whole machine reach the best performance.



### ADVANCED HYDRAULIC SYSTEM DESIGN

through proportional control of pressure, flow achieves rapid multi-level pressure, speed switching, the system configuration is reasonable, stable and reliable. The noise is less than 75 dB. The medium and large machine adopts a two-way cartridge inserted valve system to improve the system of flow and speed of response, and makes the whole machine reach the best performance.

液压系统设计先进，通过压力、流量比例控制实现快速多级压力、速度切换、系统配置合理，先进、工作稳定可靠，噪声低于75dB，中大型机采用二通插装阀系统，提高了系统的通流量及响应速度，使得整机性能达到最佳。



سرجه ميره للإستيراد والصدير

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### INJECTION SYSTEM

2005, diversified screw optimal design municipal science and technology research projects focus on key issues is completed, and is now designed professionally and production for a whole variety of raw material. the diversity of the screw is for your option.



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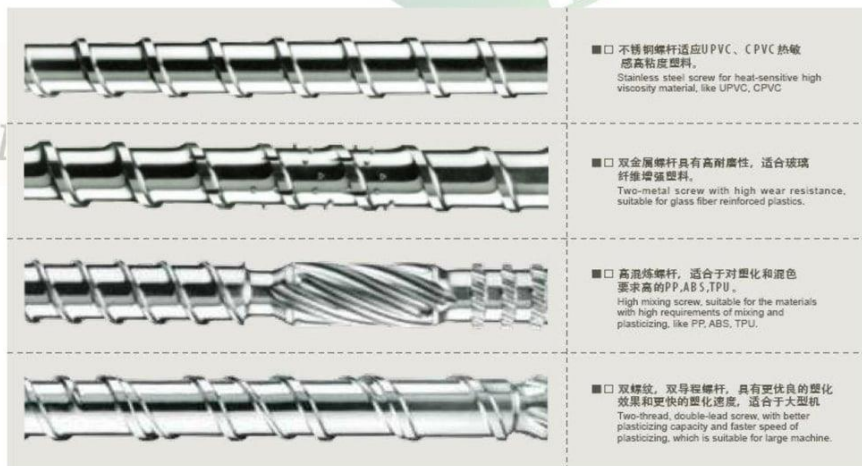
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## FEATURES

- There are three or four screws and barrels with optimal design, respectively, nitride, hard plating, dual-metal, which is suitable for different processes of a variety of plastics. and the choice of product.
- Two-guided guided bar supports, double-balanced rapid injection.
- The high-torque hydraulic motors offer a stable plasticizing capacity, highprecision electronic device position detection enable accurate measurement.
- Multi-injection speed and pressure and multi-level holding pressure settings, switch from the injection time, location, pressure control to ensure the quality of molding.
- Multi-level back-pressure of pre-plastic and pre-speed are computer-controlled, anti-drooling and automated auto purge.
- Expected to prevent cold-start function to ensure that the screw, barrel will not be harmed. Stability of the injection unit.





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### CLAMPING SYSTEM

#### Core / Screw control

Flexible core programming control, an independent hydraulic pump station to provide power

#### Features:

- Security doors fitted with hydraulic, mechanical and electrical interlocking triple safety device. When the safety door is open, the machine cannot clamp.
- Low pressure mold protection device to prevent damage to platen.
- Plywood, frame, the bridge, and the template attached structure, the finite element analysis.
- Hydraulic ejector, adjustable stroke, Flexible core programming control, an independent hydraulic pump station to provide power. and top speed of ejector in and out, for multiple actions.
- Flexible tie bars nut eliminates fatigue fracture; assure the working life of tie bars
- Automatic adjustment. The replacement of different mold, the parameters set by clamping force to achieve the automatic adjustment.
- High-precision electronic detection device, multi-stage control of opening stroke, speed and location, location accuracy.
- Security doors fitted with hydraulic, mechanical and electrical interlocking triple safety device. When the safety door is open, the machine cannot clamp.
- Low pressure mold protection device to prevent damage to platen.



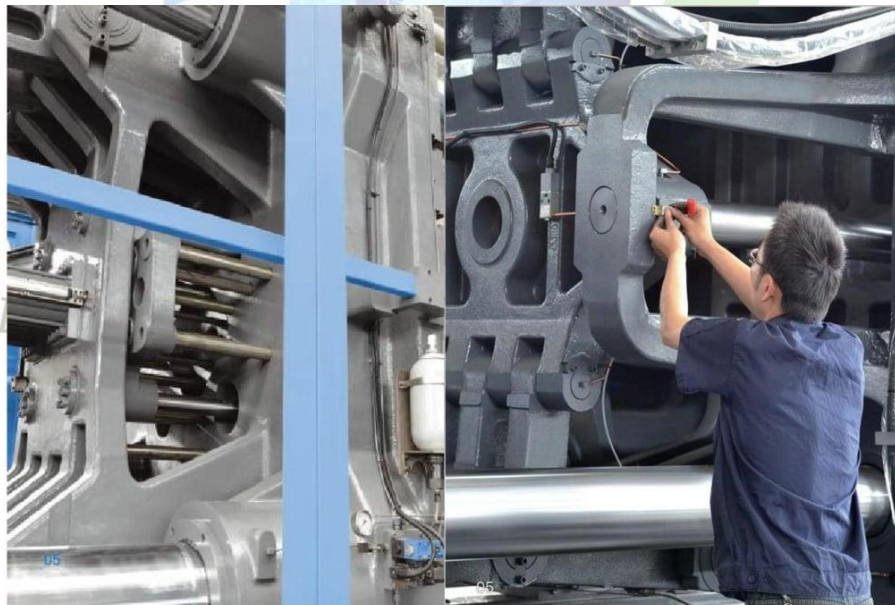
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## SERVO ENERGY-SAVING //

### 伺服节能注塑机

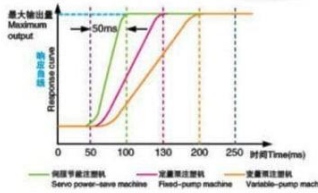
#### FEATURE 节能特性

Servo energy-saving injection molding machines there is no extra energy consumption due to output volume changes according to load alteration. In the phase of holding pressure, servo motor lowers rotate speed and consumes a little of energies. In the phase of cooling, motor doesn't work and consumes no energy.

输出功率随负载变化而变化, 不存在多余能量的浪费。保压阶段伺服电机降低转速, 耗能极低, 而且在冷却阶段电机不工作, 耗电为0。

According to different products, servo energy-saving injection molding machines will save 20%-80% energy and bring you prominent economic benefit.

根据产品不同, 伺服节能注塑机相比传统注塑机可节省用电 20%-80%, 给您带来真正的省电享受, 经济效益显著。





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## A REVOLUTION OF CONTROLLING HYDRAULIC SYSTEM

液压系统控制单元的革命性突破

### // HTL/JD SERVO

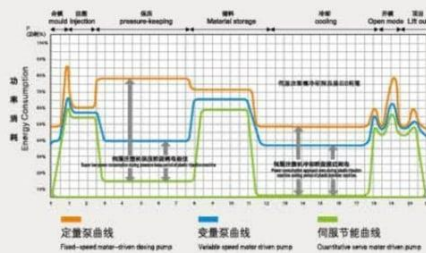
#### ENERGY-SAVING INJECTION MOLDING MACHINE

Is equipped with high performance servo motor controlling system, the machine's output power can vary in accordance with the loading changes.

HTL / JD伺服节能注塑机搭载了高性能的伺服电动力控制系统, 伺服电机输出的功率随负载变化而变化, 不存在多余能量的损耗。

which reduce energy consumption and noise. The motor rotates at lower speed in holding pressure stage, and doesn't work in cooling time.

保压阶段电机降低转速, 能耗极低, 冷却阶段电机不工作, 能耗为零, 提高注射精度的同时, 大幅度节电、节水, 降低噪音。真正实现了液压注塑机的一次全新革命。



17/18



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### Hopper Dryer



SHD-

M

T

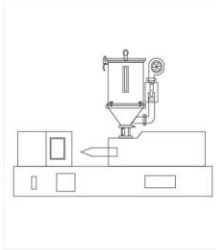
HDC

HRC

#### 性能特点 Performance characteristic

- 加热桶采用不锈钢制作, 保证原料不被污染且清理更简单;
- 不锈钢筒体热风装置, 使热风均匀地吹向原料, 整个桶内温度均匀, 原料不易结块;
- 加热桶与料斗较紧密结构, 打开方便省力, 换料与清理更简单;
- 开门式结构力度高, 取出物料更快捷, 质量更方便;
- 可在运行中随时检修, 减少停机时间, 提高效率;
- 可加装热风回收装置, 降低能耗;
- 可加装除尘器, 保证粉尘不污染环境。
- The heating barrel is made from the stainless steel to ensure that the material is not polluted and easier to be cleaned.
- The air dispersion device of the stainless steel not plate enables the hot air to evenly blow the material. The temperature is even in the barrel and the material sinter on time.
- There is a high connection structure between the heating barrel and the hopper, which facilitates opening, reloading and cleaning.
- An open-door type magnetic base, which is convenient and easy to take out the material for cleaning the empty bin.
- The timing start-up device of any time can be matched to reduce pre-heating time on duty and improve efficiency.
- The hot air recycler device can be matched to reduce energy consumption.
- The hopper dust collector can be matched to prevent the dust into the workplace.

#### 安装示意图 Diagram of installation



#### 规格表 Specifications

型号 Model	处理能力 Capacity (kg/h)	功率 Power (kW)	总风耗量 Total Air Flow (m³/h)	筒体尺寸 External Dimension (mm)	筒体尺寸 Real Dimension (mm)	筒体重量 Weight (kg)
SHD-15	15	2.7	120	600*400*800	520*320	30-40
SHD-25	25	3.2	120	720*400*800	600*300	30-40
SHD-50	50	4.2	180	840*400*1070	740*375	45-100
SHD-75	75	5	180	900*500*1175	800*375	50-100
SHD-100	100	7	250	950*500*1415	850*375	100-150
SHD-150	150	9	250	1050*500*1560	950*375	100-150
SHD-200	200	12	400	1230*770*1900	1100*475	200-300
SHD-250	250	14.5	400	1230*770*1900	1100*475	200-300
SHD-300	300	14.5	400	1330*870*1910	1200*475	300-400
SHD-400	400	18	500	1360*950*1910	1200*475	400-500
SHD-600	600	24	800	1380*1150*2250	1200*575	400-500
SHD-800	800	30	1100	1380*1150*2250	1200*575	800-1000
SHD-1000	1000	36	3000	1420*1200*2000	1200*575	800-1000



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### Detachable Type Auto loader



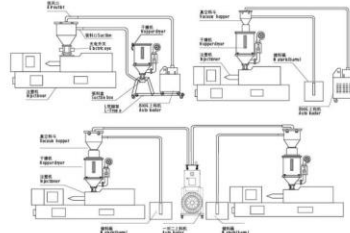
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SAL-800G(E)

SAL-3HP(E)

SAL-700G(E)

#### 安装示意图 Diagram of installation



#### 性能特点 Performance characteristic

- 主机与料斗分离设计, 操作方便简单;
- 微电脑控制, 操作便捷, 并有多种警示提醒;
- 配有独立吸尘系统, 有效防止扬尘污染;
- 高压风机, 输送距离更远;
- 料斗采用不锈钢制作, 保证原料不被污染;
- 结构紧凑美观, 可满足不同场合加料需求;
- 结构紧凑美观, 可满足不同场合加料需求。
- Convenient design between the controller and the material hopper, which is convenient and simple to operate.
- Accurate micro computer control and alarm attention.
- Motor vacuum suction system equipped to effectively prevent the service life of the motor. With the high voltage blower, the materials can be conveyed in a long distance.
- The hopper is made from the stainless steel to ensure that the material can not be polluted.
- The machine type one-to-several plastic injecting making machine can be selected for charging as per customer's needs.
- The electric eye hopper or vacuum hopper can be selected according to customer's needs.

#### 规格表 Specifications

型号 Model	处理能力 Capacity (kg/h)	功率 Power (kW)	物料重量 Material Weight (kg)	筒体尺寸 External Dimension (mm)	筒体重量 Weight (kg)				
SAL-700G	1	300	4.5	6	Φ38	430*380*900	350*280*430	30	6
SAL-700GE	1	300	4.5	6	Φ38	430*380*900	350*280*430	30	6
SAL-800G	1.1	350	4.5	6	Φ38	430*380*900	350*280*430	45	6
SAL-800GE	1.1	350	4.5	6	Φ38	430*380*900	350*280*430	45	6
SAL-800G2	1.5	400	5	6	Φ38	430*380*900	400*280*430	50	10
SAL-800GE2	1.5	400	5	6	Φ38	430*380*900	400*280*430	50	10
SAL-3HP	2.2	550	7	12	Φ51	450*380*900	400*280*750	80	12
SAL-4HP	3	600	8	12	Φ51	450*380*900	400*280*750	85	12
SAL-5HP	3.7	700	8	12	Φ51	450*380*900	400*350*750	75	20
SAL-7.5HP	5	800	10	30	Φ51	450*380*900	400*350*1000	90	25
SAL-10HP	7.5	1000	12	30	Φ51	450*380*900	400*350*1000	90	25



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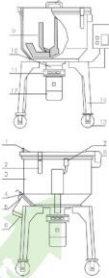
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## Mixer

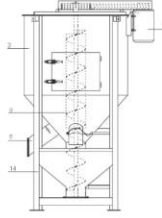


### 安装示意图 Diagram of installation



#### 主要零件名称 The main parts

- 1 桶盖 Cover
- 2 把手 Handle
- 3 箱体 Body
- 4 进料口 Material Inlet
- 5 出料口 Material Outlet
- 6 安全开关 Safety Switch
- 7 按钮 Button
- 8 搅拌器 Bluator
- 9 搅拌轴 Spindle
- 10 减速机 Reducer
- 11 电机 Motor
- 12 传动轴 Truacle
- 13 料斗 Frame
- 14 控制箱 Control Box
- 15 拉手 Handle



### 性能特点 Performance characteristic

- 双层不锈钢, 立体设计, 搅拌快速, 均匀;
- 可拆式设计, 不堵塞, 清洗方便;
- 电机直接驱动, 搅拌均匀;
- 立式设计, 占地面积小, 节省空间;
- 具有安全保护装置, 确保安全;
- 双层不锈钢, 使用寿命长;
- 电机直接驱动, 搅拌均匀;
- 立式设计, 占地面积小, 节省空间;
- 具有安全保护装置, 确保安全;
- Double layer stainless steel, vertical design fast and even stirring;
- Dismountable design, stainless steel stirring room to facilitate cleaning;
- Directly driven by the motor and high stirring efficiency;
- Vertical design, less floor occupied, easy dismantling;
- Automatic stop device, automatic stop in 30 minutes can be set;
- Multi safety protection device to ensure the operator safe.

### 规格表: Specifications

型号 Model	电机功率 Motor Power (KW)	容量 Capacity (kg)	电机功率 Motor Power (KW)	搅拌方式 Mix Type	外形尺寸 External Dimensions (mm)	重量 Weight (kg)
SSB-50	1.5	50	AC3 50/60HZ	螺棒式	830*830*1120	15L
SSB-100	3	100	AC3 50/60HZ	螺棒式	1000*1000*1200	19L
SSB-200	1.5	200	AC3 50/60HZ	螺棒式	830*830*1120	15L
SSB-300	3	300	AC3 50/60HZ	螺棒式	1000*1000*1200	19L
SSB-400	4	400	AC3 50/60HZ	螺棒式	1130*1130*1380	250
SSB-500	5.5	500	AC3 50/60HZ	螺棒式	1300*1300*1500	300
SSB-600	1.5	300	AC3 50/60HZ	螺棒式	1450*1100*2000	400
SSB-800	2.2	200	AC3 50/60HZ	螺棒式	1450*1100*2000	500
SSB-1000	4	1000	AC3 50/60HZ	螺棒式	1550*1380*3100	750



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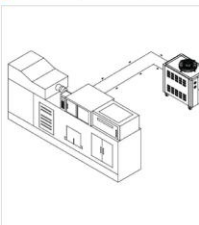


### 性能特点 Performance characteristic

- 本系列制冷机组为风冷式, 可调节室内温度, 节能环保;
- 机组运行噪音低, 噪音值在 45dB(A) 以下;
- 机组运行安全可靠, 使用寿命长, 维护简单;
- 机组运行稳定, 故障率低, 运行成本低;
- 机组运行效率高, 节能降耗;
- 机组运行安全可靠, 使用寿命长, 维护简单;
- 机组运行稳定, 故障率低, 运行成本低;
- 机组运行效率高, 节能降耗;

- The indoor fan and the water temperature ranging from 7 to 30°C. The low cooling temperature can be substituted as per customer's needs;
- The micro computer controls the system running and the temperature can be precisely 1°C;
- The indoor fan is made from the stainless steel and has a heat insulation layer. Freezing equipment have the insulation layer to improve refrigerating efficiency;
- Low speed and noise blow fan;
- This heater fan strips using with the compressor, thus effective electric energy saving;

### 安装示意图 Diagram of installation



### 规格表: Specifications

型号 Model	SL-50A SL-100A SL-150A SL-200A SL-300A SL-400A SL-500A										SL-600A SL-800A		
	50	100	150	200	300	400	500	600	800	1000	1200	1500	1800
制冷量 Cooling capacity	5.0	10.0	15.0	20.0	30.0	40.0	50.0	60.0	80.0	100.0	120.0	150.0	180.0
功率 Power	1.5	3.0	4.5	6.0	9.0	12.0	15.0	18.0	24.0	30.0	36.0	45.0	54.0
电压 Voltage	220V	220V	220V	220V	220V	220V	220V	220V	220V	220V	220V	220V	220V
制冷剂 Refrigerant	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A	R410A
外形尺寸 External Dimensions (mm)	400x400x800	500x500x900	600x600x1000	700x700x1100	800x800x1200	900x900x1300	1000x1000x1400	1100x1100x1500	1200x1200x1600	1300x1300x1700	1400x1400x1800	1500x1500x1900	1600x1600x2000
重量 Weight (kg)	150	200	250	300	400	500	600	700	800	1000	1200	1500	1800





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## Strong Crusher

### 强力粉碎机系列 Strong Crusher series

SG- F



### 静音粉碎机系列 Low Noise Crusher series

SG- J



#### 性能特点 Performance characteristic

##### 强力粉碎系列

本系列适用于破碎各种软、硬颗粒。包括注塑成型、吹塑成型及挤压成型后产生的废料。该系列结构紧凑、操作方便、换刀及清洗简便快捷、提高工作效率。

注：粉碎最大能力取决于筛网直径。

##### Strong Crusher series

The device is applicable to centralized pulverizing of all kinds of plastic, including the waste of injection moulding, blow moulding and extrusion forming. The structure of Crusher is compact for convenient operation, easy clearing and maintenance which enhances the working efficiency.

Note: The crushing capacity depends on the diameter of screen mesh.

#### 规格表: Specifications

型号 Model	粉碎入口径 Crusher Inlet (mm)	粉碎能力 Crush Capacity (kg/h)	刀片片 Rotating Blade (Pcs)	刀片片 Feed Blade (Pcs)	电机功率 Motor (kw)	外型尺寸 External Dimensions (L*W*H)	重量 Weight (kg)
SG-250F	200*230	150-160	3*2	2*1	4	920*910*1200	250
SG-300F	200*300	150-200	3*3	2*1	5.5	950*940*1180	400
SG-400F	230*400	200-250	3*4	2*1	7.5	880*940*1300	500
SG-500F	290*500	300-350	3*5	2*2	11	1100*1020*1530	650
SG-600F	320*600	350-450	3*6	2*2	15	1200*1110*1690	1300
SG-800F	540*810	450-600	3*4	2*2	22	2200*1500*2300	2100
SG-1000F	660*1000	600-1000	3*5	2*3	30	2300*1750*2850	2000
SG-1200F	800*1200	800-1200	3*6	2*3	45	2700*2100*3100	3500

#### 性能特点 Performance characteristic

##### 静音粉碎系列

本系列适用于破碎各种软、硬颗粒。包括注塑成型、吹塑成型及挤压成型后产生的废料。该系列结构紧凑、操作方便、换刀及清洗简便快捷、提高工作效率。

注：粉碎最大能力取决于筛网直径。

##### Low Noise Crusher series

The device is applicable to centralized pulverizing of all kinds of plastic, including the waste of injection moulding, blow moulding and extrusion forming. The structure of Crusher is compact for convenient operation, easy clearing and maintenance which enhances the working efficiency.

Low noise to make the working environment better.

Note: The crushing capacity depends on the diameter of screen mesh.

#### 规格表: Specifications

型号 Model	粉碎入口径 Crusher Inlet (mm)	粉碎能力 Crush Capacity (kg/h)	刀片片 Rotating Blade (Pcs)	刀片片 Feed Blade (Pcs)	电机功率 Motor (kw)	外型尺寸 External Dimensions (L*W*H)	重量 Weight (kg)
SG-400J(V)	230*400	200-250	3*2	2*1	7.5	1200*960*1450	650
SG-500J(V)	290*500	300-350	3*2	2*2	11	1480*970*1660	1300
SG-600J(V)	320*600	350-450	3*2	2*2	15	1650*1580*1820	2100