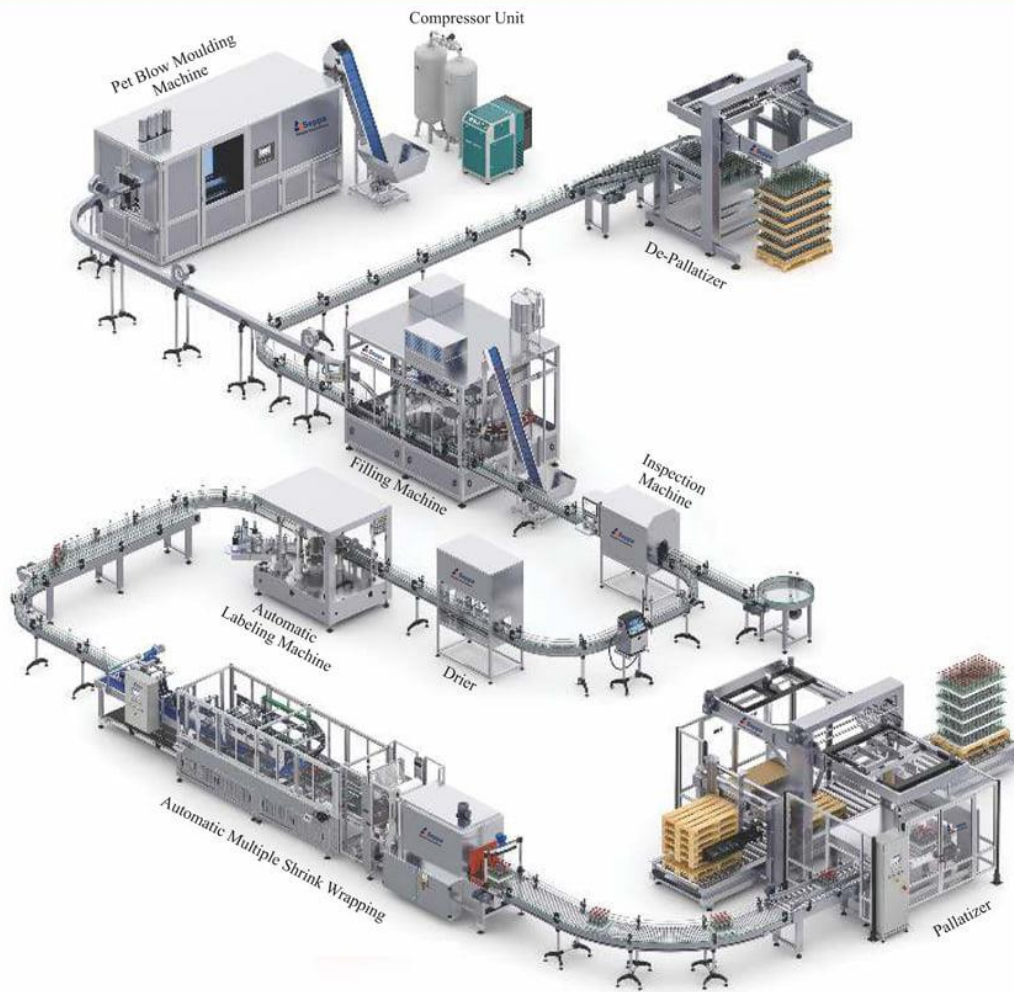


Complete Line





Miza company for Import and Export.

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For Our clients in Libya

6,000BPH (500ml) PET-bottled, Water Production Line Project Proposal

I. Price List as below:

No.	Description	Model No.	Quantity	Unit	Unit Price (USD)	Total Amount (USD)	Remark
PET Blowing Machine for 0.1-2L, 6000BPH							
1	Blowing machine	YD-5000	1.00	Set	63500.00	63500.00	4-cavity
2	Preform feeder	(6000BPH)					
Auxiliary Machine For YD-5000							
1	High Air Compressor	3.6/30	1.00	Set	8500.00	8500.00	3.6m ³ /3.0Mpa
2	Low Air Compressor	1.6/10	1.00	Set	3600.00	3600.00	1.6m ³ /1.0Mpa
3	Air Tank	0.6/30	1.00	Set	2400.00	2400.00	0.6m ³ /3.0Mpa
4	HP Air Cooling Dryer	3.0/30	1.00	Set	3600.00	3600.00	3.0m ³ /3.0Mpa
5	Air filter	3.0/30	1.00	Set	1500.00	1500.00	3.0m ³ /3.0Mpa
6	Water Chiller	5HP	1.00	Set	2400.00	2400.00	5HP
7	Connector & pipes	Standard	1.00	Set	0.00	0.00	
8	Spare Parts	Standard	1.00	Set	0.00	0.00	
Bottle Blowing Mould For YD-5000							
1	250ml PET bottle		1.00	Set	2500.00	2500.00	4-cavity
2	500ml PET bottle		1.00	Set	2500.00	2500.00	
3	1000ml PET bottle		1.00	Set	3600.00	3600.00	
4	2000ml PET bottle		1.00	Set	3600.00	3600.00	
Water treatment system 3T/H							
1	Raw water tank	5T/H	1.00	Set	5300.00	5300.00	SUS304, Can buy from local
2	Water Pump	6T/H	1.00	Set	600.00	600.00	Nanfeng pump
3	Multi-medium filter	6T/H	1.00	Set	2600.00	2600.00	SUS304 include filter material
4	Active carbon filter	6T/H	1.00	Set	2400.00	2400.00	SUS304 include filter material
5	Sodium-iron exchange	6T/H	1.00	Set	2600.00	2600.00	SUS304 include filter material
6	Precision filter	6T/H	1.00	Set	1000.00	1000.00	SUS304
7	R/O	3T/H	1.00	Set	8800.00	8800.00	SUS304
8	Ozone generator	OF-15	1.00	Set	2250.00	2250.00	
9	Pure water storage tank	3T/H	1.00	Set	4650.00	4650.00	SUS304, Can buy from local
10	connection pipe, valve		1.00	Set	1600.00	1600.00	UPVC



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Filling and packing system								
1	Air convey	2M	1.00	Set	28600.00	28600.00	Include air motor	
2	water washing filling capping 3 in1 machine	CGF18-18-6	1.00	Set			Lubricating system	
3	Bottle output conveyor	2M	1.00	Set			Waterproof system	
4	light check	DJ-A	1.00	Set			PLC control	
5	Bottle cap cleaning system	ZXSJ-3	1.00	Set	8000.00	8000.00		
6	Automatic sleeve labeling Machine	TB-150	1.00	Set	16750.00	16750.00	Including shrink tunnel and steam generator	
7	Inkjet coding machine		1.00	Set	8400.00	8400.00		
8	Drying machine	CGJ-1	1.00	Set	3360.00	3360.00		
9	Automatic shrink wrapping machine	WD-150A	1.00	Set	12900.00	12900.00		
10	convey system	SS-1	1.00	Set	7900.00	7900.00	Finally based on client's workshop	
						Freight	0.00	
						Insurance	0.00	
						Total Amount EXW	215410.00	

II. Trade Conditions

Payment Terms	50% TT in advance as deposit and balance paid before delivery
Production Period	50 working days after received payment; We will invite customers to check the machines before shipping. When the machines run smoothly and the buyer agrees, we will arrange the plan for shipment.
Service Term	<p>1. Installation and adjustment: We will teach the buyer's technical engineers. And if the buyer need our engineers go to his factory for installing and teaching, buyer pay the visa fee, air tickets, and accommodation, salary (100USD/DAY).</p> <p>2. After sales service:</p> <p>1) The manufacturer will offer the technical service for buyers.</p> <p>2) The manufacturer will offer the spare parts at reasonable price for life time.</p> <p>3) If the machines find any quality problem, the manufacturer should be in charge to solve the problem.</p> <p>4) The manufacturer should offer the buyer solve the product techniques, operation help.</p> <p>5) We normally guarantee machines' quality for two years about the key components. And service for life long time. If key components of machine are broken for technical reason, we will replace them with new ones free.</p>

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Pure Water Production Line



Technical database:

- 1、 Rated capacity: 600ML 6000B/H
 330ML 7000B/H
 200ML 7000B/H
- 2、 Filling material: Pure water
- 3、 Filling type: Gravity filling normal temperature
- 4、 Filling container type: 200ML~2000ML
 PET bottle; Max diameter 96,
 Max height 310mm (special order could design)
- 5、 Filling type: Neck-hold conveyor
- 6、 Cap: Standard HDPE screw cap, diameter 30/28mm
- 7、 Filling temperature: Normal temperature
- 8、 Label: PVC sleeve label
- 9、 Package: 4x6 film package (500ML)
- 10、 Conveyor mode:
 Empty bottle: Air conveyor
 Full bottle: Conveyor belt
- 11、 Condition: temperature: 10~40°C
 Humidity: no dew (≤95%)
- 12、 Resource power: 380V, 50Hz, three phase
- 13、 Efficiency: >95%



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FLOW RATE



TECHNICAL DATA

General Information

Clamping Force	480KN
Clamping Stroke	125MM
Max. Stretching Stroke	370MM
Bottom Moving Stroke	60MM
Number of Cavities	4 Cavity
Theoretical Output	5000BPH (500ml)
Max. Mould Thickness	300MM

YD-5000

Electrical System

Voltage Standard	380v/3PH/50Hz or special order
Number of Heating Zone	4 Sections
Total Power (Full Loaded)	15KW

Container

Max. Container Volume	2000ML
Neck Diameter Range	38-50mm
Max. Container Diameter	360mm

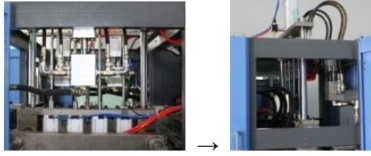


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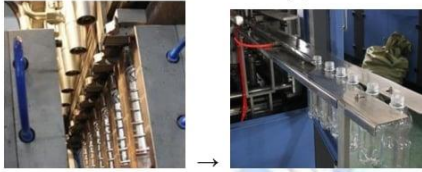
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BOTTLES EJECTING

After blowing, robot hand will take finished bottles automatically and test bottles, if bottles not well automatically knick out.

This ensures the continuously production. The bottles convey to filling machine by air conveyor.



COMPONENT LIST SPARE PARTS

No.	Name	Quantity
1	Tools box	1
2	PLC Manual	1
3	Inverter specification	1
4	Voltage regulator	4
5	Controlled silicon	4
6	relay	1
7	Cylinder wire	4
8	Solenoid valve	1
9	Solenoid valve	2
10	silencer	12
11	Throtting valve	2
12	One-way valve	2
13	spanner	3
14	seal	20
15	Screwdriver	3
16	Spanner	9
17	Plastic air pipe 5 m per size	5
18	Air pipe connector 3 model	20
19	Infrared lamps	10
20	Mould screw	8
21	Rust preventive	1
22	Mould release agent	1
23	Pipe fitting	15



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AUXILIARY MACHINES & MOULDS

A. HIGH PRESSURE AIR COMPRESSOR

No.	Part Name	Brand
1	AIR CYLINDER	JAPAN SMC
2	SOLENOID VALVE	JAPAN CKD
3	PLC & TOUCH SCREEN	XINGJEI
4	FREQUENCY CONVERTER	CHINA DOVE
5	RELAY	SCHNEIDER
6	MEGNETIC INDUCTION SWITCH	JAPAN CKD
7	ELECTRIC	SCHNEIDER
8	LINEAR GUIDE	CHINA TAIWAN HIWIN
9	SERVO MOTOR	XINGJEI



مدير شركة

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Model No.	Air Discharge (m ³ /min)	Discharge Pressure (Mpa)	Motor Power (kw)	Weight (kg)	Size (mm L*W*H)
09WM	3.6	3.0	11*3	1090	1900*1700*950



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B. LOW PRESSURE AIR COMPRESSOR



Model No.	Air Discharge (m ³ /min)	Discharge Pressure (Mpa)	Motor Power (kw)	Weight (kg)	Size (mm L*W*H)
09W-1.6/10	1.6	1.0	15	680	1800×860×1600

C. AIR TANK



Model No.	Max temperature	Pressures (Mpa)	Volume (m ³)	Weight (kg)	Size (mm L*W*H)
11-2839	150	3.2	0.6	260	1050x650x1100

D. AIR COOLING DRYER



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Model No.	Capacity (m ³)	pressure (Mpa)	temperature (°C)	Weight (kg)	Size (mm L*W*H)
3-3	3.0	3.2	2~10°C	150	1200*700*1250



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E. MOULD CHILLER



Model No.	Max film	compressure (HP)	Water tank (L)	Weight (kg)	Refrigerant	Size (mm L*W*H)
JCWC-5HP	120L/min	5	55	160	R22	960x650x1000

F. AIR FILTER



Model No.	capacity (m ³)	pressure (Mpa)	temperture (°C)	Weight (kg)	Size (mm L*W*H)
	3.0	3.2	1-100°C	20	30*30*60

G. BLOW MOULD





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Part 1: Water treatment system

1. Raw water tank
1. Size: 5m³
2. Material: SS304
3. Thickness: 3 mm



Multi-media filter

1. Output: 6 tons per hour
2. Vertical type cylinder;
3. Diameter: \varnothing 500*1850mm;
4. Work pressure: \leq 0.6Mpa;
5. Work flow speed: \leq 6m³/h
6. Material of shell: SS304
7. The thickness of the shell: 3mm

3. Active carbon filter

1. Output: 6 tons per hour
2. Vertical type cylinder;
3. Diameter: \varnothing 500*1850mm;
4. Work pressure: \leq 0.6Mpa;
5. Work flow speed: \leq 6m³/h
6. Material of shell: SS304
7. The thickness of the shell: 3mm



4. Sodium-ion exchange.

1. Output: 6 tons per hour
2. Vertical type cylinder;
3. Diameter: \varnothing 500*1850mm;
4. Work pressure: \leq 0.6Mpa;
5. Work flow speed: \leq 6m³/h
6. Material of shell: SS304
7. The thickness of the shell: 3mm

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8. Pure water store tank

1. Size: 3m³
2. Material: SS304
3. Thickness: 3mm



Part 2. Filling and packing system

1. Washing/ Filling /Capping machine for water, non-carbonated drink



Usage:

The line is mainly used for washing, filling sealing non carbon dioxide drink such as mineral water, pure water, non-gas wine drink and so on.

Characteristics:

It adopts hanging type conveying-bottle structure to make changing bottle model more convenient, faster and more easiest. The main machine adopts advanced PLC control technology. The key electric elements adopt international famous products.

Main technical:

Model	CGF18-18-6
Capacity (500ml)BPH	6000
Filler valves	18
Washing heads	18
Capping heads	6
Suitable bottle shape	PET circular or square



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Bottle diameter (mm)	φ 50-φ 110
Bottle height (mm)	150-290
Compressed air pressure (MPa)	0.3-0.7
Washing medium	Aseptic water
Washing water's pressure (MPa)	0.25
Main power (KW)	3.5
Overall dimensions(mm)	2600*1920*2550
Weight (kg)	3500

2. Bottle cap cleaning system

Model: ZXSJ-3

Cap type: Online disinfection consists of automatic capping machine, automatic sorting device, disinfection tunnel

Cover sterilization method: spray disinfectant rinse sterile water and rinse sterile air



3. Light test box

Material: stainless steel 304

With two light pipes which will be installed on the conveyor



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4. The bottle conveying system

The buffer conveyor is placed before the packing machine ,so you can save the factory space and to keep the bottles ,and you can have time to change the labels or PE film .

Material :SUS304 stainless steel side panel with plastic chain

Motor: Hangzhou Jie brand

Width :80mm for 1lines

Height :1080mm (adjustable)



5. Automatic sleeve labeling machine





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Sleeve Labeling Machine



Shrink tunnel



steam generator

Model: TB-250

Power: 18kw

- 1), The machine is made of stainless steel and high quality of aluminum alloy, the reasonable, intact frame,
- 2), The feet bolt is not needed, easy to move suitable for different place.
- 3), The shrinkable film roll with adjustable locking gear, can be adjusted according to different roll 5'-10'
- 4), The applicable bottle is the machine square bottle and round bottle
- 5), Without tools, the driven machinery can be adjusted to meet different bottle size
- 6), Particular inserting label ways, i.e. inserting label, it is reasonable and convenient.
- 7), Full automatic feeder, the flat shrinking and tension are adjusted together.
- 8), It is assured to low error that there is inspection of rolling label cut.
- 9), Particular blade design, blade base can be change by free, changing blade quickly and conveniently.
- 10), It is easy to change the central clamping device without any tools.
- 11), Oriental rolling label device can be lifting synchronal.
- 12), The separating bottle screw, oriental belt and conveyor are adjusted synchronal.
- 13), Adopting ANCHUAN servo motor made in JAPAN and sensitive photo electricity, to insure the precision of cutting label.
- 14), Stainless steel electric controller, adopting Mitsubishi PLC made in Japan
- 15), Adopting advanced man-machine automatic controlling technology, main component adopts famous brand.

6. Drying machine

Material: stainless steel 304

Model: CGJ - I

Power: 5.5kw



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This machine is installed after the filling machine, in order to dry the bottles which outside with some water drop. This machine is used to remove the water outside the bottle surface; the blowing capacity can be adjusted through the button.

With 1set of air blower and position can be adjusted, also air flux can be adjusted



7. Inkjet code Machine

Fusion advanced the galvanometer laser marking technology, import of rf excitation type seal from CO2 laser marking software and real-time control technology at an organic whole, the laser marking technology used on the production line, realize the fast moving product marking, marking the writing forever cannot erase, can meet the demand of various types of production lines, is suitable for paper, plastic, non-metallic materials, and painted metal online marking of packaging materials.

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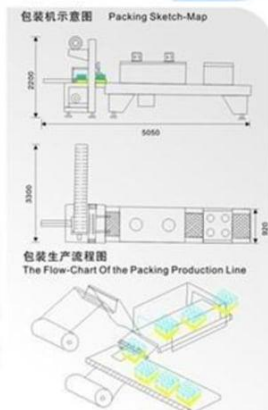
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8. Automatic shrink wrapping machine



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Product description:

- frequency converter speed adjust、two segment convey device.
- bottle pushing, thermo sealing and cutting whole movement adopt to pneumatic fracture.
- proximity switch control film length.
- touch screen, PLC system greatly increase facility movement reliability.
- double-wind recycle fan machine, ensure shrinkage tunnel inside even temperature.
- super big wind-volume cooling system, ensure quickly get into shape .



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- anti-high temperature teflon convey belt, convey steadily, high-strength anti-abrasion.
- frequency limitless speed adjust convey belt frame.
- convey belt height can make according client requirement, adjust range:±50mm
- bottle convey machine can meet with client bottle forward direction requirement, can lengthen or shorten.
- wing stainless steel heating system, endurance.
- meet with product instant stopt requirement product-bearing rack device ensure production line consistency.

technical condition and requirement:

1、 package type:

(1)350/500/550/600ml big bag: 4×6, 4×5 ;small bag、 3×4, 3×5 four type of package.

(2)1L / 1.5L / 2L / 2.5L big bag: 3×3, 3×4;small bag、 2×2, 2×3 four type of package

2、 regarding can,we suggest adopt to package with tray , pack steadily.

3、 package speed: 8—15bag / min

4、 meet with pre-treatment filling speed of filling machine:

(1) 350/500/550/600ML big bag: 4×6, 4×5, (12000—15000b / hr)、 small bag: 3×5, 3×4, (8000—10000b / hr) .

(2)1L / 1.5L / 2L big bag: 3×4, 3×3(5000—6000b / hr)、 small bag: 2×3, 2×2 (3000—4000b / hr) .

5、 package material: PE thermo shrinkage film width (200—600mm), thickness (0.08—0.12mm)

شركة ميزة للإستيراد والتصدير
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For Our clients in Libya

500BPH (3L) PET-bottled, Water Production Line Project Proposal

No.	Description	Model No.	Quantity	Unit	Unit Price (USD)	Total Amount (USD)	Remark
1	Semi-auto Blowing Machine	YD-500-2	1.00	set	13500.00	13500.00	
2	Rotary Infrared Pre-heater						
3	HP Air Compressor with tank	1.6m3/30Kg	1.00	Set	8900.00	8900.00	
4	Air Dryer	2.0m3/30Kg	1.00	Set	2200.00	2200.00	
5	Air Filter	2.0m3/30Kg	2.00	Set	300.00	600.00	
6	Water Chiller	5HP	1.00	Set	3200.00	3200.00	
7	2 cavities Blowing Mold for 7000ml		1.00	Set	2000.00	2000.00	
8	2 cavities Blowing Mold for 5000ml		1.00	Set	1700.00	1700.00	
9	2 cavities Blowing Mold for 3000ml		1.00	Set	1500.00	1500.00	
3L 5L 7L Bottle Water Filling Machine							
1	washing filling capping 3in1 machine	CGF6-6-1	1.00	Set	26500.00	26500.00	
2	Conveyor (10m)	SS-A	1.00	Set	3200.00	3200.00	Input 2 meters Output 3 meters
Freight						0.00	
Insurance						0.00	
Total Amount EXW						63300.00	

Pure Water Production Line



والتصدير
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شركة ميرة
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SEMI-AUTO BLOW MOLDING MACHINE

Technical Parameter

General Information	YD-500	YD-500-2
Clamping Force	15T	
Clamping Stroke	330mm	
Max. Stretching Stroke	440mm	
Number of Cavity	1cavity	2cavity
Output	300-500BPH	350-600BPH
Max. Mould Thickness	280mm	
Mould Plate Size	490*470mm	
Electrical System		
Voltage Standard	380V/3PH/50HZ or special order	
Total Power	3-10KW	5-15KW
Air Compressor	1.2m ³ min 3.0Mpa	1.6m ³ min 3.0Mpa
Plastic Container		
Container Volume	0.5-7L	
Neck Diameter Range	28-120mm	
Max. Container Diameter	300mm	
Container Height	450mm	
Dimension & Weight		
Machine Size	195x60x180cm	195x60x180cm 2PCS
Heater Size	180x70x140cm	
Net Weight	1.2T	1.8T

Auxiliary Machine

1. Air Compressor



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Model No.	Air Discharge (m ³ /min)	Discharge Pressure (Mpa)	Motor Power (kw)	Weight (kg)	Size (mm L*W*H)
09WM	1.6	3.0	18.5	620	1920*730*1135



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2. Air Dryer



Model No.	Capacity (m ³)	pressure (Mpa)	Temperature (°C)	Weight (kg)	Size (mm L*W*H)
3-3	2.0	3.0	2~10°C	150	1200*700*1250

3. Air Filter



Model No.	Capacity (m ³)	Pressure (Mpa)	Temperature (°C)	Weight (kg)	Size (mm L*W*H)
	2.0	3.0	1-100°C	20	30*30*60

4. Water Chiller





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Model No.	Max film	Compressure (HP)	Water tank (L)	Weight (kg)	Refrigerant	Size (mm L*W*H)
JCWC-5HP	120L/min	5	55	160	R22	960x650x1000

5.PET Blowing Mould



Washing/Filling/Capping 3in1 Machine for 3L5L7L Bottle





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Washing filling capping 3in1 main machine

Washing part



The empty bottles will be sent to pure water washing machine through belt conveyor, 4 bottles per shift, each 4 bottles will be calculated and stopped by sensor-cylinder, and 6 bottles will be clamped by clamps at holding neck positions; The bottles will be reversed for bottle rinsing. Rinsing time and rinsing water capacity is adjustable.

Filling and capping part





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The pure water washed bottles will be sent to filler by conveyor, block cylinder will block 4 bottles in filler conveyor; push cylinder will push bottles under filler, lift cylinder will take bottles to filler heads, open filling valve, filling start. The filling is gravity filling; it is easy to control precision. After this process, the bottles will be returned back to conveyor by reverse repeat.

After filling the bottles will go to the capping. One bottle will take one lids, then capping machine will screw the lids on the bottle.

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Technology parameter:

Type: CGF 6-6-1

Capacity: 500-1000b/h

Total power: 3kw

Overall Size:6000x1400x2500mm

Weight:800kg



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For Our clients in Libya

200BPH (18L), Water Production Line Project Proposal

No.	Description	Model No.	Quantity	Unit	Unit Price (USD)	Total Amount (USD)	Remark
200 BPH FILLING MACHINE							
1	Automatic pullout cap device	BG-1	1.00	Set	1900.00	1900.00	
2	Outside washing machine	WS-150	1.00	Set	4300.00	4300.00	
3	5 Gallon washing filling capping 3in1 machine	QGF-150	1.00	Set	8500.00	8500.00	SUS304
4	Shrink tunnel	RBX-150-B	1.00	Set	1500.00	1500.00	
5	Conveyor (8m)	SS-A	1.00	Set	3100.00	3100.00	
6							
						Freight	0.00
						Insurance	0.00
						Total Amount	19300.00

Pure Water Production Line



5 gallon filling machine



Miza company for Import and Export.

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❖ **Automatic pullout cap device**



This equipment is a special equipment for removing the cover of the recycle 5 gallon barrels. It has the advantages of simple structure, good effect of removing the cover, less damage to the barrels, less deformation and effective utilization, etc. It is the necessary equipment for empty barrel pre-treatment in the production line of bottled drinking water.

Technical parameters:

Cover remove head: 1

Suitable barrels type: $\Phi 270 \times 490$

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Production capacity:150bph

Air source:

Pressure: 0.6~0.8Mpa Gas consume: 0.15m³/min

Machine size:650*500*1750mm

Weight: 200kg

❖ Outside washing machine



Barrels outside washing with 2 brushes that are made very fit to bottle's shape, the body, neck and bottom of the bottle can be thoroughly cleaned, The whole machine is entirely closed and no leakage.

Technical parameters:

Brushes : 2 brushes

Suitable barrels type: $\Phi 270 \times 490$

Production capacity:150bph

Power for brush motor:0.55kw

Power for water pump:0.37kw

Machine size:1200*1000*1750mm



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❖ 150 Barrels/h filling machine



QGF automatic barreled water production is specialized for 3/5 gallon barreled water producing. The whole line includes washing machine, filling machine and capping machine. It is ideal equipment for producing mineral water and pure water. The all machines are mainly made of SUS304 stainless steel. The main electric components are chosen from international famous brand. The machine structure is compact and takes up little space, high efficiency and stabilization.

Main technical:

Model	QGF-150
Filling head	1
volume	5 gallon
Barrel size	270*490
Capacity	120barrels/h
Gas pressure	0.4-0.6Mpa
Motor power	1.75kw
Weight	700kw
Dimension	2800*1100*1600mm



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❖ Shrink machine



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