



# Miza company for Import and Export.

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مستقبل خريضة مودة ليبيا - طرابلس - رقم الهاتف: 01\_091733319 - رقم الهاتف: 02\_0913103162 - رقم الهاتف: 03\_0923103162

Address: Al-Masira Al-Kubra Street / Opposite Al-Jumhouria Bank - Tripoli (Libya)

العنوان: شارع المسيرة الكبرى / مقابل مصرف الجمهورية - طرابلس (ليبيا)

## WPC DOOR & FRAME MACHINES QUOTATION

	Machine name	Model	Qty	Price(USD)
<b>For making door panel</b>				
1	Inverter control Mixer for door panel machine	SRL-Z500/1000	1	17,800
2	3m³Silo with auto-feeder	3m³	1	4,600
3	PVC WPC door panel production line	SJSZ92/188	1	96,200
4	PVC WPC door panel Mould	800*40mm	1	39,000
5	90° angle cutting machine		1	5,200
6	Door sanding machine	1000	1	10,600
7	Off-line lamination machine for PVC WPC door panel (for flat surface door)	1000	1	24,800
8	Spraying printing machine for door	SPD2500A	1	26,000
9	Two color printing and UV line	SYP-850		49,500
10	One axis CNC engraving machine	1325	1	10,500
11	Vacuum press machine (for door panel lamination after engraving)	2300A	1	8,900
12	End milling machine and feeder for door edge	MX5117	1	2,700
<b>For making door frame, window frame and edge band</b>				
13	Inverter control Mixer for Profile machine	SRL-Z300/600	1	11,000
14	2m³Silo with auto-feeder	2m³	1	4,100
15	PVC WPC door frame, window frame and edge band making machine	SJSZ65/132	1	37,500
16	WPC door frame molds		3	13,500
	PVC window frame molds	60 series	7	28,000
	Edge band mold	one mold four cavities	1	4,100
17	Off-line profile lamination machine	300	1	7,300
18	Profile Spraying Machine	LSPM400	1	15,400
19	Online UV printer with unwinding machine	16,500	1	16,500
<b>Auxiliary machines</b>				
20	Lamination Film slitting machine	1300	1	3,400
21	Cusher	680	1	5,800
22	Miller	600	1	9,000
23	Water chiller	30P	1	10,300
<b>TOTAL PRICE: FOB QINGDAO</b>		<b>USD: USD461,700 (10*40HQ containers)</b>		



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## PVC AND WPC DOOR ANALYSE REPORT



### ➤ What is WPC door ?

Green environmental protection, integrated forming is not easy to deformation, anti-bacterial mildew, UV surface treatment, good finish, anti-ultraviolet color can be printed and machine carving with good steel degree and toughness, nail, drill, grinding, saw, planer, paint, and not easy to deformation, anti-cracking.

### ➤ WPC Door advantage:

1. Waterproof and moisture-proof. Fundamentally solved the wooden products to moisture and moisture in the environment after the easy to rot, expansion and deformation of the problem, can be used to the traditional



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wood products can't be used in the environment, so a lot of wood plastic door enterprises will be soaked in water wood plastic door sales.

2. Insect and termite control, effectively eliminate insect harassment and prolong service life.
  3. It is so colorful that there are many colors to choose from.
  4. With strong plasticity, it can realize personalized modeling very simply and fully reflect individual style.
  5. High environmental protection, no pollution, no pollution, recyclable. The product does not contain benzene substance, formaldehyde content is 0.2, lower than the EO standard, is the European environmental protection standard, recyclable utilization has greatly saved the wood usage, is suitable for the sustainable development of the national policy, benefits the society.
  6. High fire resistance. Can be effective flame retardant, fire level up to B1 level, in case of fire self-extinguishing, without any toxic gas.
  7. Good machinability, can be set, planer, saw, drilling, surface can be painted.
- Simple installation, convenient construction, do not need complex construction technology, save installation time and cost.
8. No cracking, no expansion, no deformation, no maintenance and maintenance, easy to clean, save later maintenance and maintenance costs.
  9. Good sound absorption effect, good energy saving, so that indoor energysaving up to more than 30%.

## ➤ WPC DOOR Popular style:

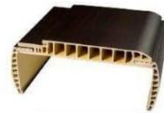
### 沙特阿拉伯拼装门

### #Saudi Arabia Extra wide door #

*Endure your self in our mounting priority that add a touch of class to every day. They are as gorgeous as they are affordable.*



门扇宽度 > 1m



200/220/240B框

MORE >>





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防水卫生间门

#Waterproof toilet door #

*Include your self in our interesting parts that add a true high level to every idea. They never disappear as they are @endless*

## Decorative thread series:

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### 装饰线系列



## Carving series:

### 平雕系列



## Hollow outline series:

### 镂空系列







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## Solicina series:

### PVC饰面颜色 PVC film colour



索菲亚红190-13



科技木381-4



白橡木298-3



核桃木



XKR277-1



美洲橡木366-2



欧洲橡木367-5



书香桐180-27



柚木397-2

### 烤漆颜色 Paint colour



1#



2#



3#



4#



5#



6#



7#



8#

COLOR:

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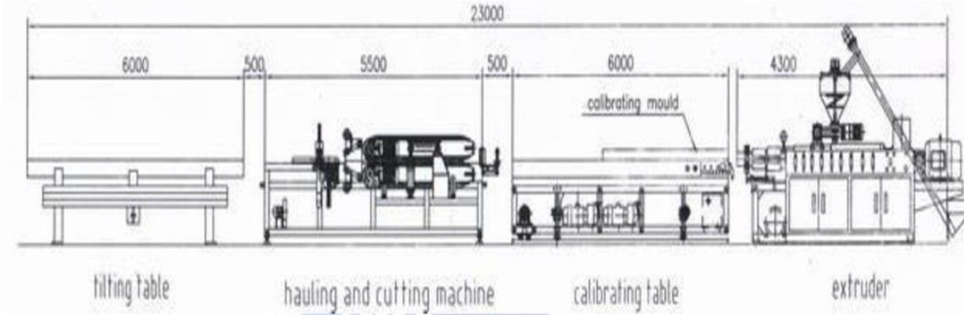
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### FULL SPECIFICATIONS

#### I . WPC door panel making machine line



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## 1. SRL-Z800/2500L High speed mixing machine inverter control with screw feedng machine

1	Model	SRL-Z800/2500	
2		Heating mixing	Cooling mixing
3	Total volume	800L	2500L
4	Effective volume	680L	2000L
5	Motor power	110Kw	22Kw
6	Working time	6~10min	10~15min
7	Blade quantity	4	2
8	Blade material	Stainless steel	
9	Open way of putting material and pot cover	Pneumatic	
10	Material of pot cover and T-cock	Cast aluminum	
11	Type of drive	Belt drive	turbo worm reducer
12	Voltage	380v/50HZ	380v/50HZ
13	Air source air pressure	0.39~0.49Mpa	0.39~0.49Mpa
14	Dimension(mm)	4180*2250*2510mm	
15	Heating mixing type	self-friction	
16	Type of cooling	Water cooling	

## 2. Three Cube meter Silo

1	Silo volume(L)	3000
2	Wall thickness (mm)	3.5mm
3	Diameter (mm) of silo	Φ1600
4	Storage capacity of silo	3CBM
5	Material of silo	SUS304



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### 3. PVC WPC door panel production line

#### SJSZ92/188 conical twin screw extruders

1	Screw Model	SJSZ92/188Twin Screw Extruder
2	Screw Diameter	92/188
3	Screw Quantity	Two sets
4	Screw Rotating Direction	Converse Direction, Outside Rotation
5	Screw Speed	0-38r/min
6	Screw Brand	Guangyou
7	Barrel Material	38CrMoAla
8	Thickness of Barrel Nitriding Layer	0.7-0.8MM
9	Barrel Hardness	HV800-900
10	Barrel Cooling	Fan and water cooling
11	Barrel Material	38CrMoAla
12	Barrel Heating Power	46KW Cast aluminum heating coil, Omron temperature instrument
13	Gear Box	Chinese famous brand
14	Gear Material	20 CrMnTi, Carburized, Hardened Gear Surface, Teeth Grind, Nitride treatment, Distribution box material,38CrMoAla
15	Gear Box Brand	Jiangyin, Chinese famous brand
16	Vacuum Pump	5.5KW
17	Main Motor	110KW
18	Motor Brand	Siemens standard
19	Inverter	ABB
20	Low Voltage Appliance	Siemens have industry standard
21	Max Capacity	600-700KG/h
22	Hopper Material	Stainless Steel, double screws, inverter control
23	Automatic Feeding Loader Type	ZJF700
24	Power of Feeding Loader	3kw
25	Length of Spring and Feeder	3-5m
26	Material of Feeder	Stainless steel





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**DF6000 vacuum cooling calibrator**

Material of Calibration tanks and basin	Stainless steel
Table length	6000 mm
Table width	2100 mm
Effective table width	1050mm
Distance between aluminum track	900 mm
Vacuum pump power and quantity	11KW*2. Lower noise device and integer bottom board with high precision assembling and over-current prevention (Water should be exhausted in case of frozen)
Vacuum degree	0-0.09 Mpa
Water pump power and quantity	5.5kw x 1 SET
Quantity of air nozzle	60 pcs
Quantity of water nozzle	60 pcs
Center height	1000±50mm
The mode of left and right removed	±30mm
The mode of up and down removed	40mm
Motor power (forward and back moving)	2.2kw



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Mould supporter	casting aluminum bar with T shaped slot for fixing mould tool. Supporting rack and water pipe are integrated, which is made of stainless-steel tube.
Installation of air and water nozzle	Air nozzles are installed on guard plate and water nozzles are installed on supporting rack.
Electric controlling cabinet and panel with waterproof covering	
With air fan device (0.75kw) for drying water on the product surface	
Fitted with a device for vertical adjustment	
Fitted with a device for horizontal adjustment and can be adjusted by hand	
Vacuum degree and temperature are shown by meters.	

### Haul off machine

Quantity of caterpillar	3
Motor	3kw*2, a caterpillar respectively with frequency conversion synchronism speed adjustment
Controlled by inverter	ABB
Effective length of caterpillar	2200mm
Effective width of caterpillar	1100mm
Max drawing force	30KN
Haul-off speed	0.5~8m/min



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### Cutter

Transverse cutting adopts rotation saw cutting	Cylinder moving and clamping
Power of motor	3 KW
Effective cutting width	1300mm
Power of sucking-dust-fan	1.5 KW, pipe diameter 60mm
Cutting saw	Alloy steel, specially for cutting PVC WPC board
Equipped with rubber clamping block for accurate cutting. Rack moved by reduction motor and knife lifting and clamping moved by pneumatic.	
Air compressed pressure	0.5~0.7 Mpa
Manual or automatic, With meter-calculating device	



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## Stacker

Length of stacker	3000mm
Width of stacker	1200 mm
Center height	1100mm
With automatic fixing-cutting device	



## 4. Mould (800\*40mm)

Mould type	T mould, 850mm
Raw material	Super mould steel specially for mould making
Heating method	Stick heater(chrome plated)
Heating power	23.8kw
Suitable for the width of board	850mm
Thickness of board	40mm
<ul style="list-style-type: none"> <li>• electrical stick heater, close cable</li> <li>• Adjust method: manual adjustment, micro adjustable lip</li> <li>• The die flow channel is chrome plate, polishing treatment</li> </ul>	





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Technical drawing of a PVC profile with dimensions: 800 (length), 14 (width), 45 (height), 5 (fillet radius), and 17x0.7 (width of a specific section).

Extrusion direction: up

OP

Wall thickness: 8.0mm  
Support thickness: 5.0mm  
Fillet thickness: 1.0mm

设计	ZHOU	技术指标	产品名称	规格	800门板
审核		截面积(mm²)	density:	0.95	
日期	2018-03-05	理论质量(kg/m)	筋厚	16838.6	
比例		lx=	material:	PVC; WPC	
		ly=	用户签名		



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### 5. 90° angle cutting machine

Table size	3200*370mm
Max. cutting length	3200mm
Max. cutting width	1250mm
Saw diameter	300-400mm
Rotation speed of main bearing	4000-6000rpm/min
Diameter of main bearing	30mm
Angle of saw blade	0-45degree
Main motor power	5.5kw
Saw diameter for drawing line	120mm
Saw rotation speed for drawing line	8000r/min
Diameter of secondary bearing	20mm
Power of secondary motor	0.75kw
Net weight	1100kg
Dimension	3250*3150*900mm
Table size	3200*370mm



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## 6. Door Sanding machine



This machine is used to do surface sanding on multiply wood, block board, fiber board, shaving board, veneer, wood panel, frame and marble etc..

The machine is mainly composed of the frame, input device, elevating device, electrical and auto control device, dust suction device.

### Basic data

Board width	40-1000mm
Board thickness	2-110mm
Board length	≥200mm
The first group sand belt velocity	20m/s
The second group sand belt velocity	16m/s
conveyer belt velocity	5-25m/minute
Sand belt dimension	1020*2000mm
Motor capacity	≈27.93kW
The first group sand belt motor	15kW
The second group sand belt motor	11kW
Lifting motor	0.25kw
Brush roller motor	0.18kw
Conveyer belt motor	1.5kW
Work air pressure	>0.55MPA
The average wind velocity dust suction device needs	≥ 25m/s



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### 7. Off-line lamination machine for PVC WPC door panel (for flat surface door panel)



- ◆ This machine is used to laminate decorative film on PVC panels.
- ◆ Profiles can be wrapped included PVC,WPC,wood ,mdf and so on.
- ◆ Wrapped films/papers include PVC films,decorative papers and protection.
- ◆ This machine consists of dust cleaner ,glue coating unit,films holder and wrapping unit.
- ◆ Including automatic rectification and air extension shaft.

#### Parameters:

Model	1000
Max. Working width	1000mm (adjusted)
Max. Working speed	0-15m/min
Max. Working thickness	2-80mm
Total power	10kw
Weight	2000kg
Dimension	4700*2100*1800mm

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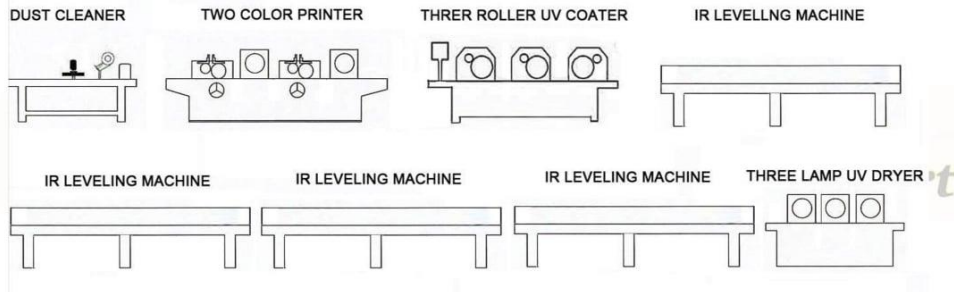
## 8. Spraying machine for door -SPD2500A

### Technical Parameters:

No	Model	SPD2500A
1	Max. workpiece size	2400*1200*80mm
2	Max. Weight Of Door	50 KG
3	Feeding Speed	0-8m/min
4	To and fro speed	0-100m/min
5	Total power	1.5kw
6	Air Pressure	0.5-0.8 Mpa
7	Figure dimension	4720*3700*1950mm
8	Weight	1500kg



## 9. Two color printing and UV line





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العنوان: شارع المسيرة الكبرى / مقابل مصرف الجمهورية - طرابلس (ليبيا)



## MACHINES SPECIFICATION

### 9.1.DUST CLEANER 800

#### Features

- ◆ Remove the dust on panel's surface
- ◆ Converter controlled driving motor, and the working speed is adjustable

Working width	800mm
Working thickness	2-50mm
Conveying speed	0-25m/min
Total power	0.9kw
Dimension	2000*1500*1500mm
Weight	200kg

### TWO COLOR PRINTING MACHINE 800

#### FEATURES

- ◆ Used for printing single color or two colors pattern on PVC panels
- ◆ Adjustable working speed is controlled by converter
- ◆ Three color printing machines can be made by order

Working width	800mm
Working thickness	2-50mm
Conveying speed	0-25m/min
Total power	4.5kw
Heating lamps	0.5*3=1.5KW
Dimension	4000*1700*1700mm
Weight	2000kg



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## 10.3 THREE ROLLERS UV COATER 800

### FEATURE

- ◆ Used to coat high glossy or matt UV varnish on panel surface.
- ◆ All rollers are controlled by individual inverter, which guarantees the working precision.
- ◆ Special UV rolls make the coating even and smooth

Working width	800mm
Working thickness	2-50mm
Working speed	0-25m/min
Total Power	8kw
Dimension	2520*1700*1700mm
Weight	2300kg

## 9. 4. IR LEVELING MACHINE 800

### FEATURES

- ◆ Used to make UV varnish distributed even and smooth on ceiling surface

### PARAMETERS

Working width	800mm
Working thickness	2-50mm
Feeding speed	0-25m/min
Total power	6.5kw
Dimension	5000*1000*1300mm
Weight	350KGS

## 9.5 5 THREE LAMPS UV DRYING MACHINE 800

### FEATURES

- ◆ Used for drying UV varnish.

### PARAMETERS

Max working width	800mm
Work thickness	2-50mm
Total power	17KW
Feeding speed	0-25m/min
Dimension	2500*1300*1700mm
Weight	1500kg



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## 10. One axis CNC engraving machine

XYZ working area	1300mm×2500mm×200mm
Max. engrave speed	25m/min
Reposition resolution	±0.02mm
Worktable structure	The whole welding steel and secondary hardening treatment
Conveying structure	spindle X & Y adopt (oblique )rack Spindle Z adopts Taiwan ball screw
Engraving code	G code
Working voltage	AC 380V/50Hz
Spindle power	4.5KW*1 (air-cooling)
Spindle speed	18000 RPM/min
Motor	Stepper motor
vacuum pump power	5.5kw
Weight	1800KGS
Size	3000*2300*1750mm
working-holding system	Vacuum suction with 6 separate zones



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## 11. Automatic Vacuum membrane press

### Function:

It can be used to press PVC on the surface of MDF, wood, plywood, wood-plastics and so on.

### Characteristics:

1. Stainless tube can heat evenly and improve the efficiency.
2. Double layer heat preservation can keep the temperature.
3. Special steel plate worktable is proof against high temperature and deformed.
4. High quality vacuum pump is efficient, stable and durable.
5. Advanced digital technology can make sure of high level of automation and easy to operation.
6. This machine is auto-type, it can auto-finish all the procedures, so it's easy to operate.

### Technical Features:

Model II	WV2300A-2Z
Dimension	7900×1800×1800mm
Worktable Size	2300×1100×60mm
Total Power	25Kw
Max. Vacuum Pressure	-0.095Mpa
Vacuum pump	63m³/h
Weight	1600kg
Other information	
Lead time	30days
Warranty	One year
package	PE film





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### 12. End milling machine and feeder

Function: It's used to mill material

Technical Features:

1	Spindle diameter:	∅ 35mm
2	Spindle speed:	10000r/min
3	Max milling height:	120mm
4	Spindle motor:	4kw
5	Work table size:	1100*670mm
6	weight:	350kg
7	dimension:	1100*670*1000mm



Function: It's used to feed material

Technical Features:

1	Feeding width	60mm
2	Diameter of wheel:	120mm
3	Min. Length of material	165mm
4	Weight	30.5KG
5	Power;	0.75kw/0.55HP



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## II. Detailed specification of marble profile line

### 13. SRL-Z300/600 Inverter Control High Speed Mixing and Cooling Machine with vacuum feeder and dust collection

1	Model	SRL-Z300/600	
2		Heating mixing	Cooling mixing
3	Total volume	300L	600L
4	Effective volume	225L	380L
5	Motor power	55Kw	5.5Kw
6	Working time	6~10min	6~10min
7	Blade quantity	3	1
8	Blade material	Stainless steel	Stainless steel
9	Open way of putting material and pot cover	pneumatic	pneumatic
10	Material of pot cover and T-cock	Cast aluminum	Cast aluminum
11	Type of drive	Belt drive	turbo worm reduceer
12	Voltage	380v/50HZ	380v/50HZ
13	Air source air pressure	0.39~0.49Mpa	0.39~0.49Mpa
14	Dimension(mm)	3580*2240*2470mm	
15	Heating mixing type	self-friction	
16	Type of cooling	Water cooling	
17	Weight	3400kg	



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14. Two Cube meter Silo

1	Silo volume(L)	2000
2	Wall thickness (mm)	3.5mm
3	Diameter (mm) of silo	Φ1200
4	Storage capacity of silo	2CBM
5	Material of silo	SUS304



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## 15. PVC profile making machine

### SJSZ-65/132 extruder

1	Screw Diameter	∅ 65mm 132mm
2	Screw Hardness	HV740~940
3	Barrel Hardness	HV≥950
4	Material	38CrMoAlA Nitride
5	Thickness of Screw Nitriding Layer	0.5-0.8mm
6	Thickness of Barrel Nitriding Layer	0.6-0.7mm
7	Number of Screw	2 sets
8	L/D of Screw	22:1
9	Screw Rotating Direction	Converse Direction, Outside Rotation
10	Barrel Heating	Cast aluminum heating coil 4 zones
11	Heating Power	18kw
12	Barrel Cooling	Fan with medium of air 180 w* 3 zones
13	Air Exhaust Mode	Vacuum Air Exhaust 2.2kw
14	Feeding Mode	Automatic Forced Convey
15	AC Motor	37kw (Chinese brand)
16	Hopper Material	Stainless Steel
17	Output capacity	140-200kg/h
<b>Reducer, Gear Box</b>		
18	Style	Horizontal Fixing
19	Cooling	External Circulating Cooling System
20	Imported Thrust Bearing	High Torque Output
21	Gear Material	20 CrMnTi, Carburized, Hardened Gear Surface, Teeth Grind
<b>Electric Controlling Parts</b>		
22	Inverter	Delta
23	Temperature Controlling Instrument	Omron
24	Low Voltage Devices	Siemens
25	Contactactor	Siemens
26	Voltage	380V 50HZ



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## Vacuum Calibrating Table

1	Model	ZK-8000	
2	Table Length	mm	8000
3	Table Width	mm	400
4	Quantity of Nozzle	pieces	30
5	Cooling Nozzle	pieces	30
6	Power of Water Pump	kw	3kw*1
7	Power of Vacuum Pump	kw	7.5kw *2 5.5kw*2
8	Center Height	mm	1000±50
9	Moving distance (forward and backward)	mm	±50
10	Moving distance (left and right)	mm	±30
11	Adjusting distance (up and down )	mm	80
12	Body material	Stainless Steel	
13	Motor Power of moving	kw	0.75Kw

## Haul-off and cutting machine

1	Model	SLQG-1800
2	Form of Haul-off Block	Flat Rubber Block
3	Electronic Control System	Inverter Control
4	Valid Width	200 mm
5	Valid Length	1800 mm
6	Motor for Haul-off	1.5Kw*2
7	Speed	0.5-10 m/min
8	Clamping Style	By hand
9	Shape of Production	PVC Profile
10	Motor for Cutting	2.2 Kw
11	Air Compressed Pressure	0.5-0.7 Mpa
12	Clamping Style	Pneumatic, Saw cutting



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Auto-stacker

1	Model	FL-200
2	Length	3000 Mm
3	Center Height	1000 Mm
4	Adjustable Range	±50 Mm



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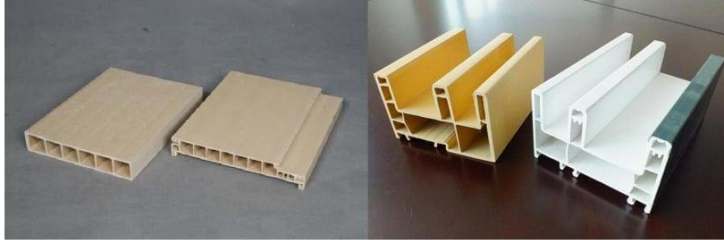
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## 16. Profile molds

Made as customer's drawing or samples



(Only for your reference)

## 17. Off-line PVC WPC profile lamination machine

1	Total power	Kw	11.5
2	Transmission power	Kw	1.5
3	Profile width	Mm	50-300
4	Max.profile height	Mm	90
5	Speead	m/min	0-25



## 18. Profile Spraying Machine for frame

Technical Parameters:

1	Model	LSPM400
2	Processing width	10-400mm
3	Processing thickness	10-100mm
4	Min. length	700mm
5	Feeding speed	0-30m/min





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6	Working spraying gun	Max.6 pcs
7	Working pressure	0.5-0.8Mpa
8	Total power	2.25Kw
9	Overall dimension	3150*1700*2560mm
10	weight	700kg



### 19. Online UV printer with unwinding machine

This online UV printing machine is used to apply two-color or three-color patterns on the surface of edge banding. UV oil can make the surface of the product wear-resistant and shiny.

Equipped with a dryer, which can dry the surface of the edge band in a short time

No	item name		300
1	max printing width	Mm	300
2	motor power	Kw	0.75*3
3	UV drying power	Kw	3



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### III. Recycling machines

#### 20. SWP680 Crusher

1	Revolve diameter	680mm
2	Revolve blade	12
3	Fixing blade	2
4	Screen Mesh Size	10mm
5	Granules	3-8mm
5	Capacity	500-800kg/h
6	Power	30kw
7	Dimension	2100×1100×1840mm
8	Weight	1750kg
9	Electric	Siemens

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### 21. SMP-600 Miller

1	Model	SMP-600
2	Inside diameter of grinding machine	φ 600
3	Blade quantity	3
4	Spindle revolutions	2900r/min
5	Motor power	55Kw
6	Grinding capacity	200-300kg/h
7	Dimension	3600×1200×1550
8	Electric	Siemens





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## 23. 20HP Water Chiller

Item	Unit	Content	
Cooling Capacity	Kcal/h/50Hz/60HZ	54568	
		65560	
	KW/50Hz/60HZ	59.8	
		71.8	
Power Input total	Kw	20	
Power Supply Type		3PH~380V~50Hz	
Refrigerant		R22(R134a/R407C)	
		Externally balanced expansion valve	
Compressor	Type	Fully enclosed vortex	
	Compressor Power	KW	18.12
Condenser	Type	High-efficiency copper sleeve aluminum fin + Low noise external rotor fan	
	Air Flow	m <sup>3</sup> /h	13600
	Fan Power	KW	0.6*2
Evaporator	Type	Closed shell and tube	
	Liquid Flow	m <sup>3</sup> /h	12.94 15.53
	Volume	L	350
Pump	Power	KW	1.5
	Max-lift	m	18
	flow	m <sup>3</sup>	21.6
Outline Size	mm	2100	
	Length	mm	1000
	Width Height	mm	1600
Net Weight	kg	750	





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23. Film slitting machine

1	Total power	Kw	2.2
2	Max. film width	Mm	1300
3	Max. Film diameter	Mm	600
4	Film thickness	Mm	0.015-0.2
5	Speead	m/min	0-60



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### ◆ Pre-commissioning in the seller:

Pre-commissioning takes place at seller's factory in the presence of the representative of buyer, starting machinery performance.

Raw material for pre-commissioning to be prepared by the seller. When qualified product goes out from the machine, seller can stop the machine. If buyer want the testing time to go longer, buyer need to pay for the price of additional raw material.

### ◆ Final commissioning and training at buyer's factory.

The seller will send 1 or 2 engineers to make the final commissioning and training. All the charges (round air ticket fee, food, lodging and other local charges) must be borne by the buyer.

US\$100 for each engineer per day out of China should be paid before the seller gets the visa.

Both parties will negotiate the time for the final inspection and training according to the conditions between both sides.

### ◆ Warranty:

Machinery warranty time is 4 Years starting from the date of Bill of Lading.

Electric and electronic parts excluded. And further more excluded damages due to wrong use, not correct handling or inattentive operations and bad working system of the machin.



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