



شركة ميزة للإستيراد والتصدير  
Miza Company For Import & Export





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Email: miza\_ly@outlook.com.

Tel.1:+447477838391 - Tel.2: +861538333135 - Tel.3: +218917333191

مشتبه خريفة ميرة ليبيا - طرابلس - رقم الهاتف\_01\_091733319 - رقم الهاتف\_02\_0913103162 - رقم الهاتف\_03\_0923103162

Address: Al-Masira Al-Kubra Street / Opposite Al-Jumhouria Bank - Tripoli (Libya)

العنوان: شارع الجمهورية الشرقي / مقابل مصرف الجمهورية - طرابلس (ليبيا)

### For Our Clients In Libya

4. PACKING:	stretch film package
5. GUARANTEE	360 DAYS
6. VOLTAGE:	220V, 50HZ, 1Phase

Model	Description	Unit price
RP-G450×2	TWO LINES HEAT SEALING HEAT CUTTING BAG MAKING MACHINE	USD19800



#### Uses and Features

It is suitable for hot sealing and cutting both natural and color plastic film, which made of HDPE, LDPE etc. It's one of the most ideal equipment for producing vest bag.

#### Specification:

1. Heat seal suitable for T-shirt bags.
2. Double track design, equipped with photo scanner.
3. Non-stop cutting with automatic preset sorting.
4. Designed with servo system, easy operating.

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### Machine details:

#### 1. Sealing cutting unit:



#### 2. Sealing cutting knife

\*\* sealing knife made by forged copper material, sealing temperature can touch 300° , knife can't twist when heating high temperature.





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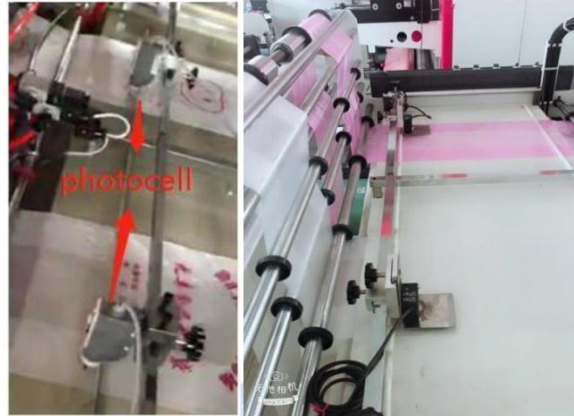
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### 3. Feeding tracking

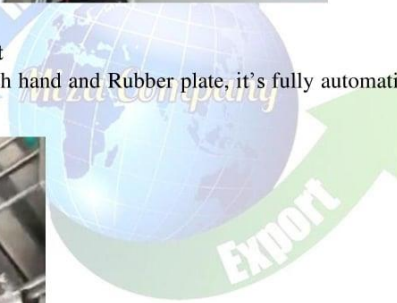
\*\* printing tracking mark Photocell 2pc, each line one pc.

Tracking the printed mark for the printed bag ,high accuracy.



### 4. Automatic punching unit

\*\*\* Punching Parts:---Clutch hand and Rubber plate, it's fully automatic to catch the bags, save the labor.



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### 5.Winding Parts

\*\*Air Cylinder to Load the film rolls automatically.



<b>Model</b>	RP-G450×2
Max. Bag-making width	440mm×2
Max. Bag-making length	650mm
Bag-making thickness	0.015-0.1mm
Bag-making speed	140-220pcs/min×2
Air pressure	5kg/cm <sup>2</sup>
Main power	1.5kw
Step motor	2.2kw×2
Feeding motor	370w*2
Total Power	9kw
Weight of machine	1500kg
Overall dimensions	6000×1400×1400mm
<b>Equipped with</b>	
Main motor	3kw, 1 set, Siemens
Inverter	3kw, 1 set, Delta from Taiwan
Servo motor	2.2kw×2 set, Panasonic from Japan
Temperature control	Siemens



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Contactor	Schneider
<b>Spare parts:</b>	
Temperature control	1pc
Contactor	1pc
Voltage meter	1pc
Ampere meter	1pc
Thermal couple	2pcs
Button	1pc
Switch	1pc
Spring	20pc
Tool box	1 set
<b>Option parts</b>	
Tension control	USD1500
EPC	USD2900



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العنوان: شارع الجمهورية الشوري / مقابل مسرح الجمهورية - طرابلس (ليبيا)

### I . Quotation

4. PACKING:	stretch film package
5. GUARANTEE	360 DAYS
6. VOLTAGE:	380V, 50HZ, 3Phase

Model	Description	Unit price (FOB NINGBO)
RP-A50	SINGLE WINDER MONO LAYER FILM BLOWING MACHINE	USD9750

#### SINGLE WINDER MONO LAYER FILM BLOWING MACHINE



تصدير  
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port





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## Description :

This product is modified by blending HDPE,LDPE,LLDPE

**Application :** This product can be applied to make all kinds of shopping bags, disposable bags, etc.

Specification	
Model	RP-A50
Material	LDPE, HDPE, LLDPE
Max. Film width(mm)	600
Film thickness (mm)	0.01-0.1mm
Pinch roller width(mm)	600mm
Max. extrusion output	60 - 70KG/H
Voltage	380v,60hz,3phase
Cover dimension(m)	5×2.4×3.8
Extrusion unit	
Screw diameter(mm)	Φ50
L/D ratio	28:1
Gearbox	133
Screw material	38CRMOALA , Taiwan design
Barrel material	38CRMOALA ,Taiwan design
Barrel's cooling fan	240w*2
Barrel heater capacity(kw)	5
Driving motor	11kw with inverter
Barrel thermo control(zone)	3
Filter changer thermo zone	1
Extrusion die	
Die size	LDPE:Φ100mm Hdpe:Φ50mm
Screen changer	Manual type
Thermo control(zone)	2
Air ring	Φ620, single vent air ring
Cooling blower(kw)	2.2
Take-up unit	
Roller width of take up(mm)	Φ150×700mm
Take-up motor	1.5kw
Take-up speed(m/min)	10-60
Bubble basket	Bakelite type
Winding unit	
Winding type	Surface friction single winder
Winding motor((kg.m)	0.3kg/m (+reducer)
Winding speed(m/min)	10-60



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Spare parts	
Temperature control	1 pcs
Contactora	1 pcs
Voltage meter	1 pcs
Ampere meter	1 pcs
Button/switch	Each 1 pcs
Thermal couple	3 pcs
Die heat ring	1 pcs
Screw heating ring	1 pcs
Tool box	1set

## Machine Details

Device	Advantage	Picture
Main motor	<ol style="list-style-type: none"><li>1. 4 Grade, horizontal type</li><li>2. Rational speed 1400rpm</li><li>3. CE certificate , ISO Standard</li><li>4. Guarantee period one year</li><li>5. Standard voltage supply:380V,50HZ, 3 phase</li><li>6. Custom produce voltage supply:220V, 60HZ, 3phase/ 415 or 440v, 50HZ, 3 phase</li></ol>	
Gearbox:	<ol style="list-style-type: none"><li>1. Hard tooth , high strength , oil pump water cooling type</li><li>2. Gear Material:20CRMNTI, gearbox material:HT250</li><li>3. Gear accuracy : 6 grade</li><li>4.Hardness:HRC58-62</li><li>5. Bearing: ZHJ and DYZV first class brand from China</li><li>6. Oil sealer: TTO brand from Taiwan, China</li><li>7. Ration speed: 1:10</li><li>8.Guarantee period one year</li></ol>	



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Screw and barrel

1. Raw material: 38CrMoALA or SACM645
2. Nitriding depth: 0.8mm
3. Chromed hardness  $\cong$  950HV
4. Chromed thickness: 0.08mm
5. Taiwan design screw and barrel
6. Plastify excellence and fast, to blow film smoothly and glossiness



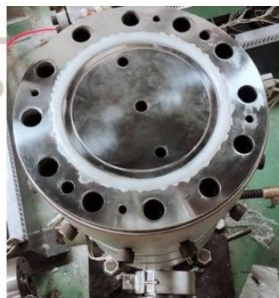
Screw and barrel's cooling fan

1. Cooling down the screw's temperature to get more capacity
2. Much bigger power, 240W
3. First class brand from China
4. Running safty.
5. CE certification and ISO standard



Fixed Die head

1. Raw material NO.40 Steel
2. Composed by die core, die body, die ring and heating ring
3. Forging and heat treating, much higher strength and toughness than normal type die head
4. Machining center is from Taiwan, so the die head is higher accuracy
5. Keep Film thickness average and equal, and film quality is shining.
6. Custom produce, according to different type raw



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material , supply different design die head.



Air ring

1. Single vent air ring
2. Raw material: aluminum
3. Compact structure to increase the discharge of air .
4. Equal air discharge to make the film cooling faster and film bubble stable, no moving, to get final product flat.



Net changer

1. Made by No.45 steel
2. to filter the impurity from the raw material easier and faster to avoid the die head damaged and the film broken.
3. Filter lines can be changed as per raw material's request.
4. Connect screw and die head tightly , avoid to leak raw material.





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High speed Cooling blower	<ol style="list-style-type: none"><li>1. High pressure air wind cooling , less noisy but high cooling speed</li><li>2. Cooling the film fast to keep the quality of the film</li><li>3. Motor guarantee one year</li><li>4. High quality wind pipe, can bearing high temperature from the die head</li></ol>	
Double winder	<ol style="list-style-type: none"><li>1,Mainly for tube film,to make bags</li><li>2, We can add a ruler for you free, to know the width directly.</li></ol>	
Electrical box	<ol style="list-style-type: none"><li>1.Separate electrical box to move easily.</li><li>2.Mirror type high quality control plate to use for 15years, easy to clean and maintenance.</li><li>3.All wires in the box have marked by letters, can connect by same letters, make electrical job easily and save time.</li><li>4.All electrical parts are first class brand from China</li><li>5.Install the lights in the box, to make the night job easily and humanity.</li></ol>	 