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مستفيد خريفة مودة ليبيا - طرابلس - رقم الهاتف_01, 091733319 - رقم الهاتف_02, 0913103162 - رقم الهاتف_03, 0923103162

Address: Al-Masira Al-Kubra Street / Opposite Al-Jumhouria Bank - Tripoli (Libya)

الجزءان: شارع المسيرة الكبرى / مقابل مصرف الجمهورية - طرابلس (ليبيا)

For Our Clients In Libya

Introduction for Automatic Inner Earloop Mask Whole Production Line





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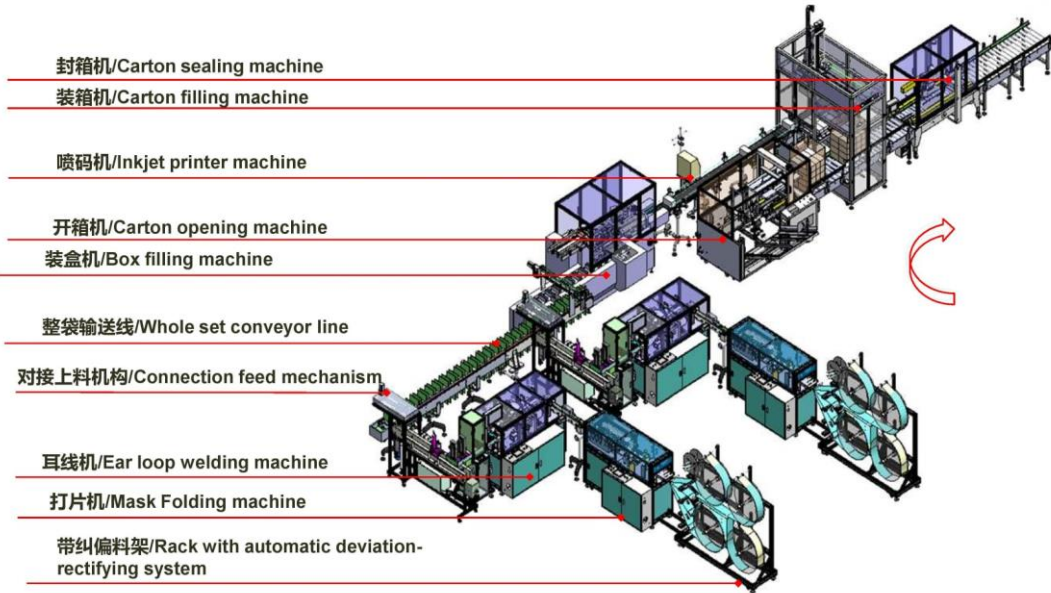
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العنوان: شارع المصيرة الشوري / مقابل مسرحة الجمهورية - طرابلس (ليبيا)





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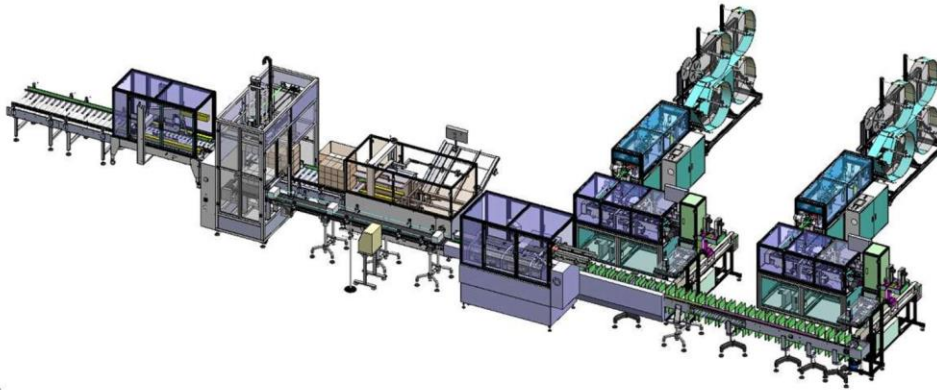
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Equipment whole line solution:

1. Whole line of consumable material feeding: 1-2 workers;
2. Carton receiving section: 1 worker;
3. Whole production line including plastic protection covers for mask machine, box packing machine and Carton packing machine;
4. Whole production line including door switch system for plastic protection covers;
5. Whole production line including material shortage alarm system;
6. The box packing machine including the box packing abnormal alarm, if there's any abnormal during box packing machine in operation, then it will alarm, and should manual processing.





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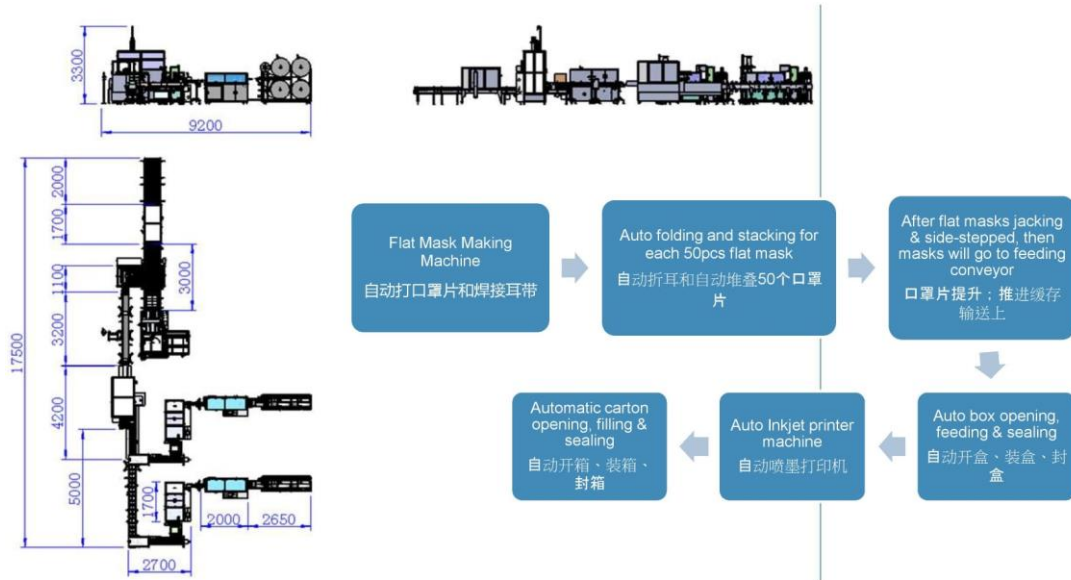
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The whole production line feature:

The two mask packing lines work independently and do not interfere with another mask machine running, then the packing production line will continue to work if it is partially shut down.





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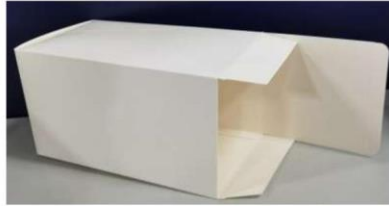
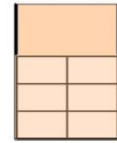
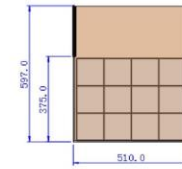
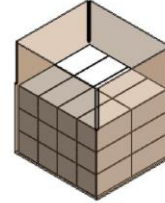
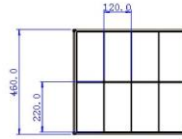
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1. Size of box LWH: 220*120*120mm, the box design and size were confirmed with the client. Gosunm provided the box drawing to the client;
2. Size of carton LWH: Appro. 510*460*375mm, the carton design and size were confirmed with the client;
3. Sealing way of box: Reverse Tuck End Box , box reserved press-ripper sealing.
4. Sealing way of carton: Packing tape;
5. Inkjet printing width: 48mm;
6. Packing way: 50pcs per box without foil bag, 24 boxes per carton;
7. Working speed of whole solution: 200pcs/min





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مشتمل حريشة موزة لوبيا - طرابلس - رقم الهاتف: 01_091733319 - رقم الهاتف: 02_0913103162 - رقم الهاتف: 03_0923103162

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Box size & Packing mode

Key production elements of the box description as below

Reverse Tuck End Box solution

Box is made with a pre-pressed opening





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Automatic Inner Earloop Mask Machine

As confirmed that the whole production line we only need 2 unit mask machine for flat ear-loop mask type:

1. Each inner ear-loop mask machine including: 1 x rack, 1 x mask folding machine, 1 x mask return conveyor, 1 x welding machine;
2. Equipment size: L7000*W3000*H2000mm;
3. Voltage: single-phase 220V 60HZ/50HZ
4. Equipment efficiency: about 80-100pcs / min
5. Pass rate: more than 95%
6. PLC: VIGOR
7. Touch screen: Wecon
8. Servo motor: SANCH, Leadshine, Delta, Panasonic (Select one of the brands to use based on inventory)
9. Reducer motor: TGP, OPG, WANSHSIN (Select one of the brands to use based on inventory)
10. Switching power supply: Schneider
11. Film inspection: Schneider





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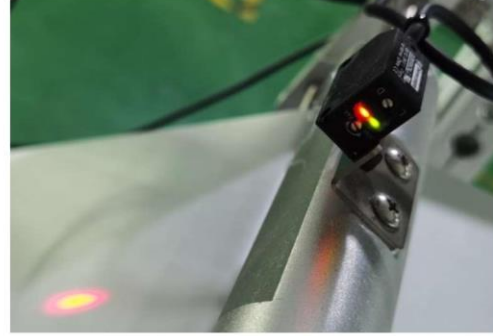
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Automatic Inner Earloop Mask Machine



We have the pre-detection system for nose wire shortage



We have the pre-detection system for fabrics shortage



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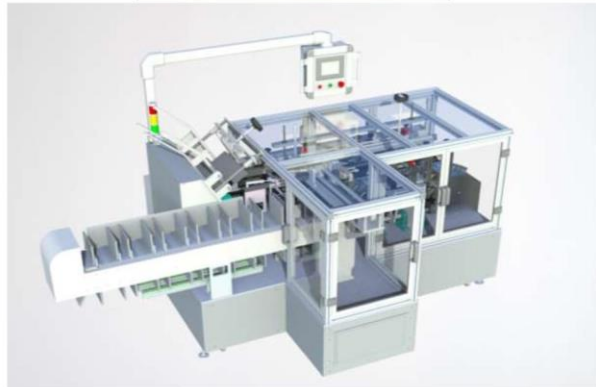
Box solution

Box feeding and filling machine x 1 unit

1. Equipment Size(LxWxH): 3150x1710x1770mm
2. Voltage: Single-phase 220V 50HZ
3. Equipment efficiency: 20-30 boxes/min (The packing speed will be adjusted according to the reality in packing production.

Also depend on the box size as customer confirmed.)

4. Customize box : box can be customize
5. Quality requirement of box: 250-350/ m²
6. Air pressure request: 6-8kg/ cm²
7. Main motor power: 1.50kw
8. Including boxes short of material alarm system.





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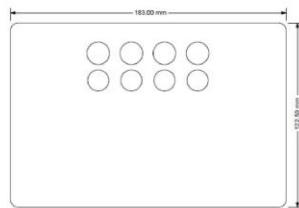
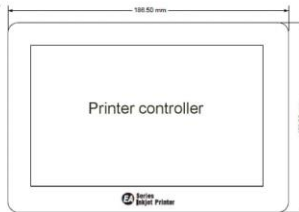
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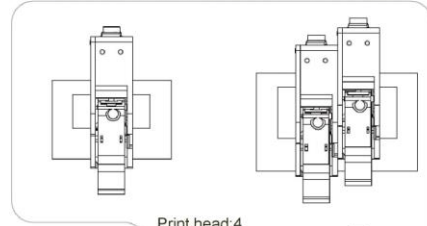
Inkjet Printer for Boxing Machine

Inkjet Printer for Boxing Machine x 1 unit

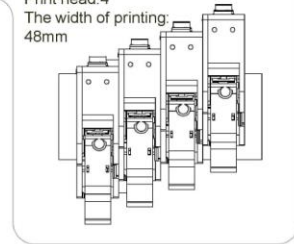
1. Printing divide ratio:150-300dpi
2. Printing speed: 20m/min
3. Voltage: AC 220V
4. Printing width: 48mm, and with 4pcs printing head.
5. Equipment power: 200W
6. Ink color: Black
7. Environmental conditions: 0°C – 45°C



Print head:1 The width of printing:12mm Print head:2 The width of printing:24mm



Print head:4 The width of printing: 48mm





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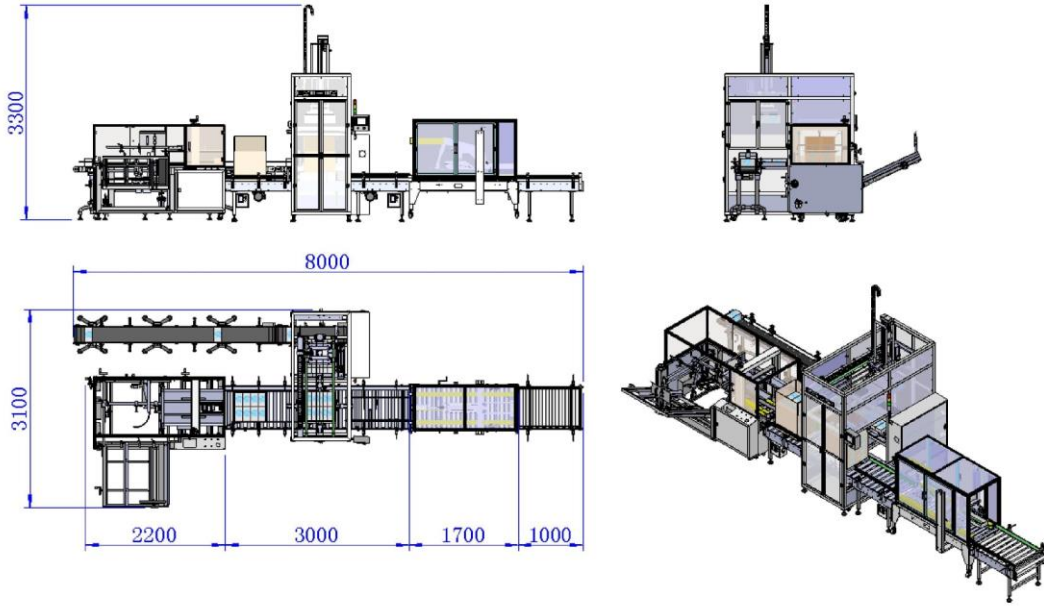
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Carton opening/packing/sealing solution





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Parameter for carton packing machine

Name	Auto Vertical Carton Opener Machine	Item#	GSKZJ-009
		<p>Features :</p> <ul style="list-style-type: none"> • Auto carton opening, folding, filling and sealing; • PLC + display control for this machine, it's easier to operate and management, to reduce production personnel and labor intensity, it's a automatic scale production of essential equipment; • Folding grab type: Auto-correct the straight angle and push the boxes away without error; • Exquisite design, and simple installation; • Carton supply device • Tape to bottom of carton, it's clean, accurate, lightly touch boxes into per carton 	
<p>Parameter :</p> <ol style="list-style-type: none"> 1. Carton size: 280≤L≤550mm、160≤W≤400mm、510≤L+W≤1000mm、285≤H+W/2≤620mm; 2. Working speed: 5-6 carton/min (Depend on the working speed of front section) ; 3. Overall size: L2050mm*W1950mm*H1450mm ; 4. Power supply: 220/380V 50Hz ; 5. Air source: 6kgf/cm²、450l/min ; 6. Consumption Power: 0.4KW ; 7. Packing tape: W48、60、75mm (Alternative use) ; 8. Weight: 400KG ; 9. Including boxes short of material alarm system. 		<p>流程图:</p> <p>纸箱成型 ————— 封纸封底 ————— 开箱封底完成</p>	



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Parameter for carton packing machine

Name	Auto Carton Filling Machine	Item#	GSKZJ-010
Photo :		Features :	Based on the characteristics of various packing machines abroad, the newly developed automatic packing machine can arrange the products automatically according to packing requirements. New design, compact structure, suitable for automatic box into the carton, the key parts of the product are high quality imported parts, with a high cost performance. Especially suitable for assembly line use, easy to move; Computer program control, simple operation, stable movement.
Parameter :	<ol style="list-style-type: none">1. Power supply: 220V 50HZ2. Applicable product: Customized paper box3. Applicable carton: Customized carton4. Working speed: Single-step 2-3 carton/min (Depend on the working speed of front section)5. Air pressure: 0.6-0.7mpa		



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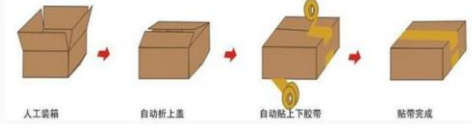
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Parameter for carton packing machine

Name	Auto Carton Folding & Sealing Machine	Item#	GSKZJ-011
Photo :		Features :	<ul style="list-style-type: none"> This series is a single machine model, upper and lower "one" type automatic sealing and packing operation Transmission design, the use of two sides of the drive belt automatic carton feeding, up and down tape sealing and packaging operations Suitable for carton size, manual adjustment (within 1 minute) can be completed Packaging objects, all cartons can be used in this series Economic, labor-saving, beautiful, light model Precision and durable performance, stable operation and long life To ensure that compared with manual tape beautiful, fast, high efficiency It can be used with the packaging line, such as the unmanned packaging line, unmanned packaging line, etc.
Parameter :	<ol style="list-style-type: none"> Min size of carton: L200*W120*H120mm ; Max size of carton: L600*W500*H500mm ; Belt speed: 6-8 cartons/min (Depend on the working speed of front section); Overall size: L1700*W930*H1510mm ; Power supply: 220/380V 50Hz ; Air source: 6kgf/cm², 40nl/min ; Consumption power: 0.4KW ; Packing tape: W48, 60, 75mm (Alternative use) ; Weight: 180KG ; 	<p>流程图:</p> 	



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Quotation

Item Name	Item No.#	Qty	Unit	Unit Price/USD	Amount/USD
Full-Auto Ear-loop Flat Mask Machine (including protective cover + 3sets rectify device for each unit mask machine)	GSKZJ-101	2	Unit	30000	60000
Inkjet printer machine (Printing width is 48mm)		1	Unit	5200	5200
Tally material conveying line Including 55pcs jig and horizontal thrust mechanism (including plastic protection cover)		1	Unit	5200	5200
1.7m stacking and receiving conveying line		2	Set	4800	9600
3.2m belt elevating conveyor		1	Unit	1700	1700
Box finishing and packing machine	GSKZJ-004	1	Unit	34000	34000
Vertical carton opener machine for flat masks	GSKZJ-009	1	Unit	7800	7800
Carton filling machine (including 3m roller conveyor)	GSKZJ-101	1	Unit	34000	34000
Carton feeding & sealing machine (including protective cover)	GSKZJ-011	1	Unit	2900	2900
2m no power roller conveyor		1	Unit	900	900
PLC for Whole production line		1	Set	3200	3200
Total amount in USD (with inkjet printer machine with width 48mm)					164500
Remark:					
Warranty period: within three years after delivery, if the product fails under normal use, the seller will provide free repair.					